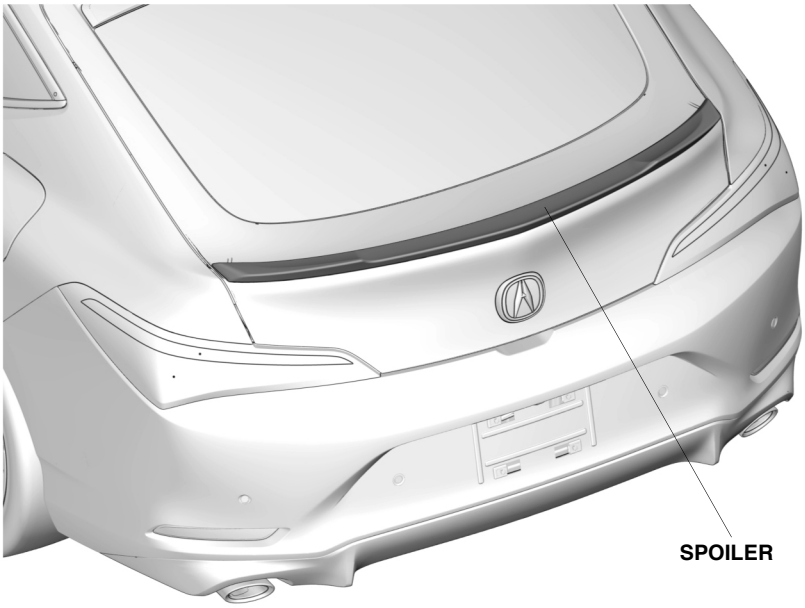
ACURA INSTALLATION INSTRUCTIONS	Accessory	Application	Publications No.
	TAILGATE SPOILER	2023 INTEGRA MODEL SERIES	VERSION 1
			Issue Date MAY 2022

GENERAL VIEW



QL62101AU

FOR YOUR SAFETY (Read carefully.)

Warning Symbols

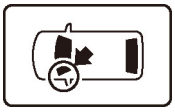
Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.
You will find important safety messages preceded by one of following symbols:
*All symbols are not used in all installation instructions.

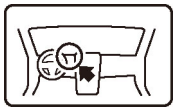
⚠ DANGER	You will be killed or seriously hurt if you do not follow the instructions.
⚠ WARNING	You can be killed or seriously hurt if you do not follow the instructions.
⚠ CAUTION	You can be hurt if you do not follow the instructions.
NOTICE	Gives advice to prevent damage to the product, vehicle, the environment or other property.
NOTE	Gives helpful information or instructions to be followed when installing this product.
	Indicates a prohibited action.

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Procedure and Location Icons

These icons indicate the work location and the worker's point of view.
*All icons are not used in all installation instructions.


The location on the vehicle.


The location in the vehicle. (instrument panel.)


Wear eye protection.


Wear heavy gloves.


Use an assistant.


Place the part on a blanket.



Work perpendicular.


Remove any burrs.


Use touch-up paint and allow to dry.



Tighten to the specified torque.


Apply firm pressure while rolling, especially at the ends, to set the adhesive.


Press firmly.


Clean with isopropyl alcohol.


Return the original part to the client. (Do not reuse.)

Safety: General

- Observe all safety notes and precautions described in the service information, in addition to those described in this Installation Instruction. Be extremely careful for your safety and the safety of others.
- Be careful not to damage the vehicle or the parts.
- Be extremely careful when handling retaining tabs and clips.
- Note the locations of the parts before removing them so they can be properly installed in their original positions.
- The illustrations may differ slightly from the actual accessory.

Safety: Accessory

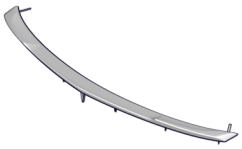
- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When pressing the accessory firmly with the palm of your hand, be careful not to damage it or the vehicle.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

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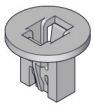
PARTS LIST

Tailgate Spoiler Kit (P/N 08F02-3S5-200)

Spoiler



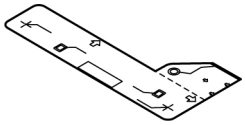
Clips (6)



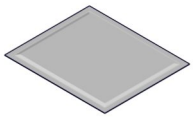
Films (7)



Template



Alcohol wipes (2)



REQUIRED TOOLS AND SUPPLIES

- Drill
- Touch-up paint
- 12 mm Step drill
- Ratchet
- Needle nose pliers
- Center punch
- Masking tape
- Nylon string
- File
- 3 mm, 6 mm, 8 mm, and 12 mm Drill bits
- Scissors
- Ruler
- Phillips screwdriver
- 10 mm Socket
- Eye protection (face shield, safety goggles, etc.)

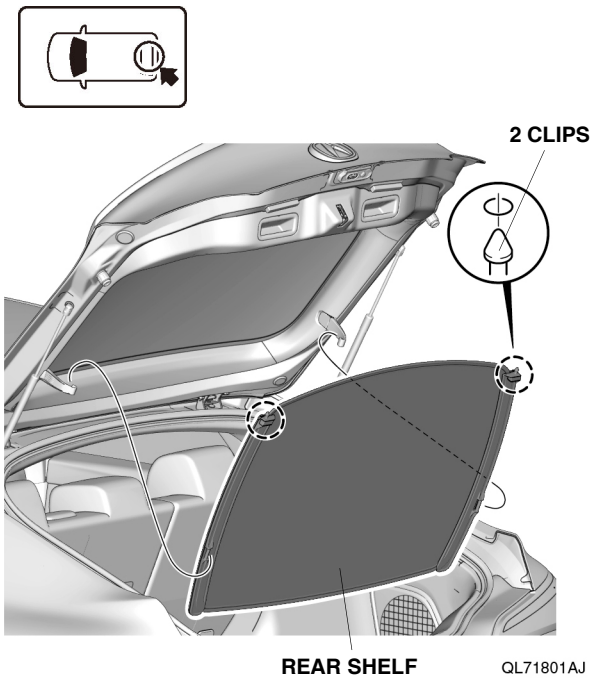
The following tools are available through the Acura Tool and Equipment Program:

- Trim Tool Set (T/N SOJATP2014)
- Rubber Roller (T/N MHLE54D)
- Plastic Trim Tool (T/N SILTRIMTL10)

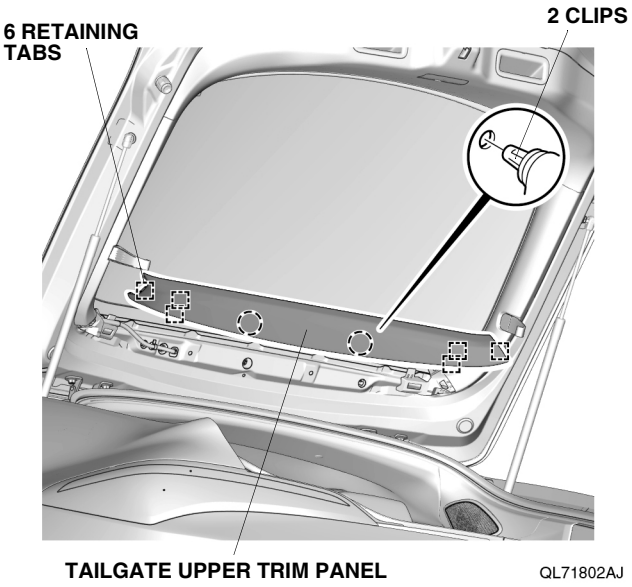
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INSTALLATION

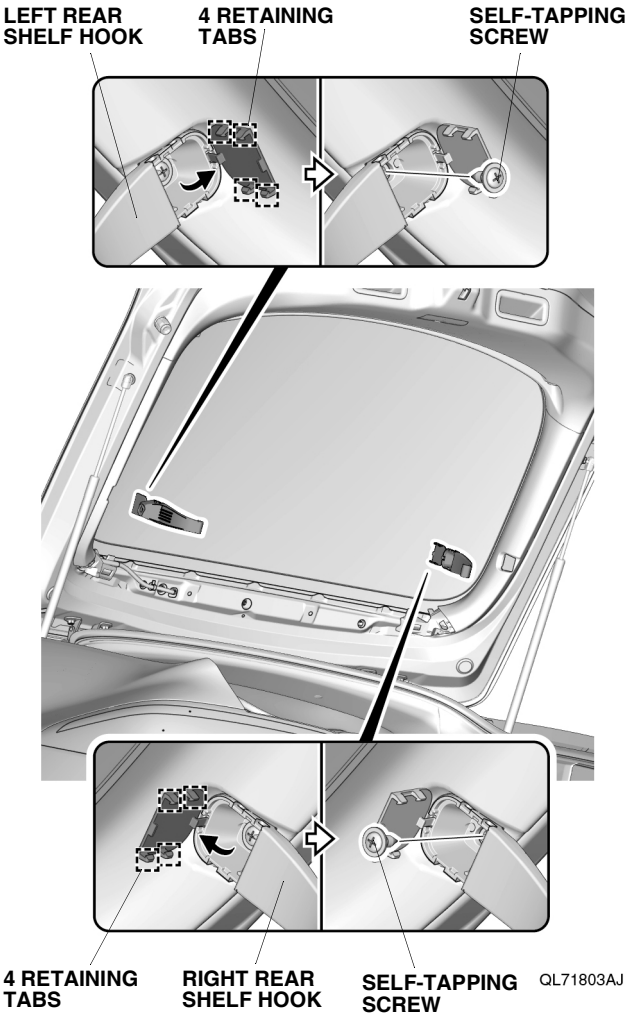
1. Remove the rear shelf.



2. Remove the tailgate upper trim panel.



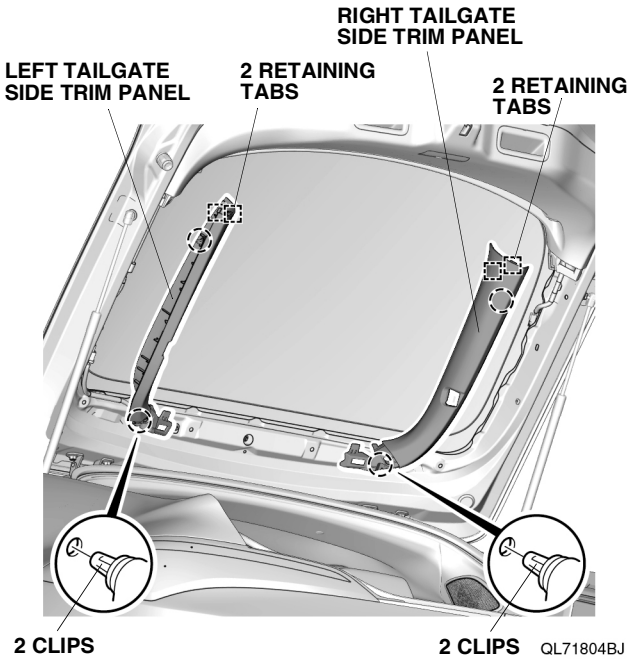
3. Remove the left and right rear shelf hooks.



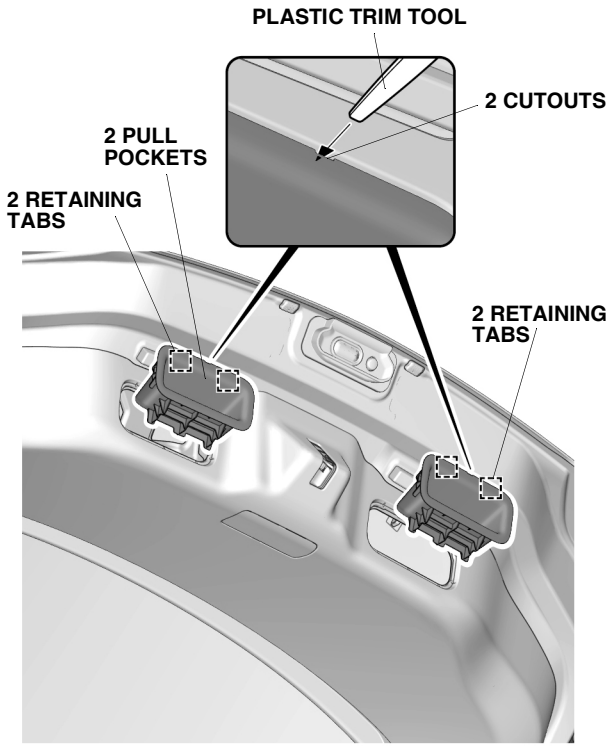
BII19600-03 (2205)

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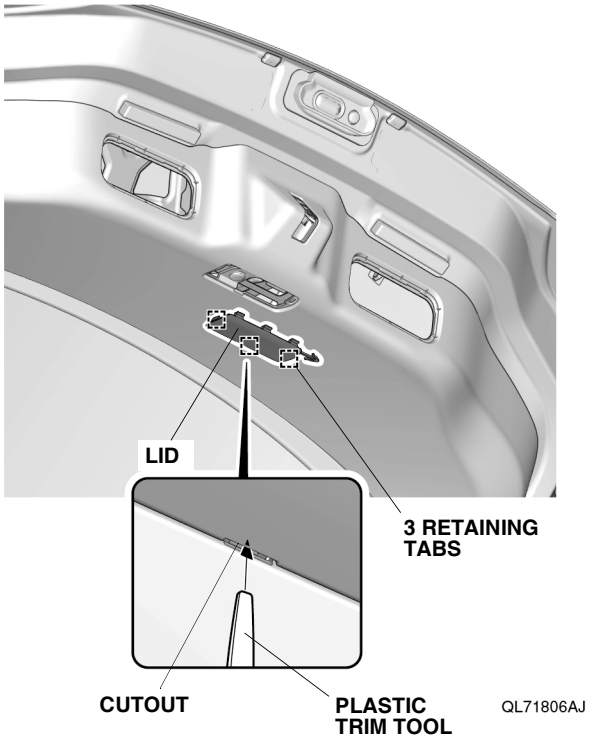
4. Remove the left and right tailgate side trim panels.



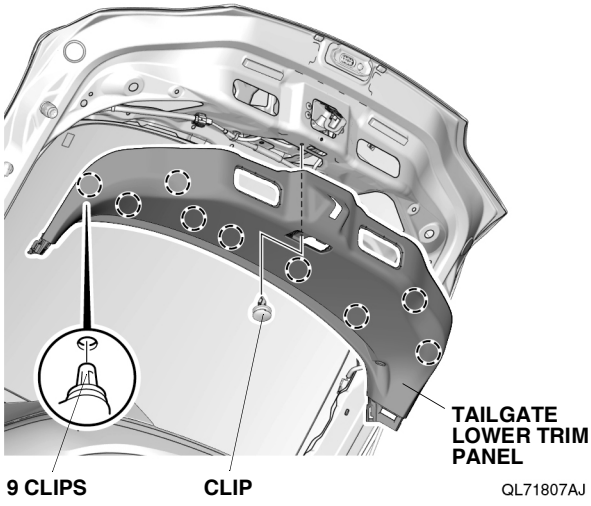
5. Remove the pull pockets.



6. Remove the lid.

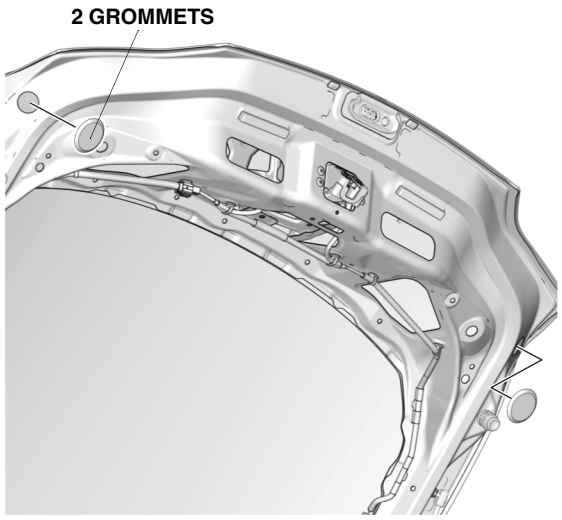


7. Remove the tailgate lower trim panel.



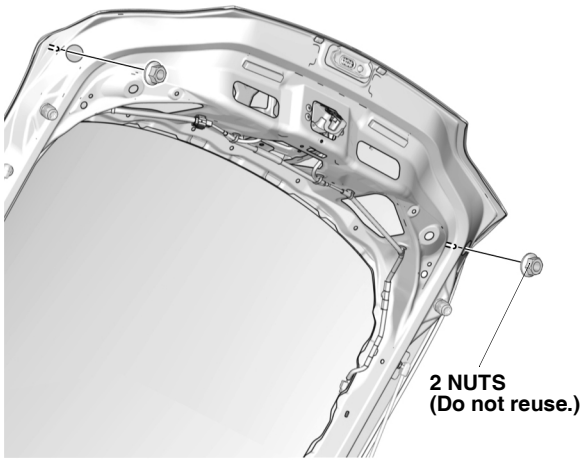
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8. Remove the grommets.



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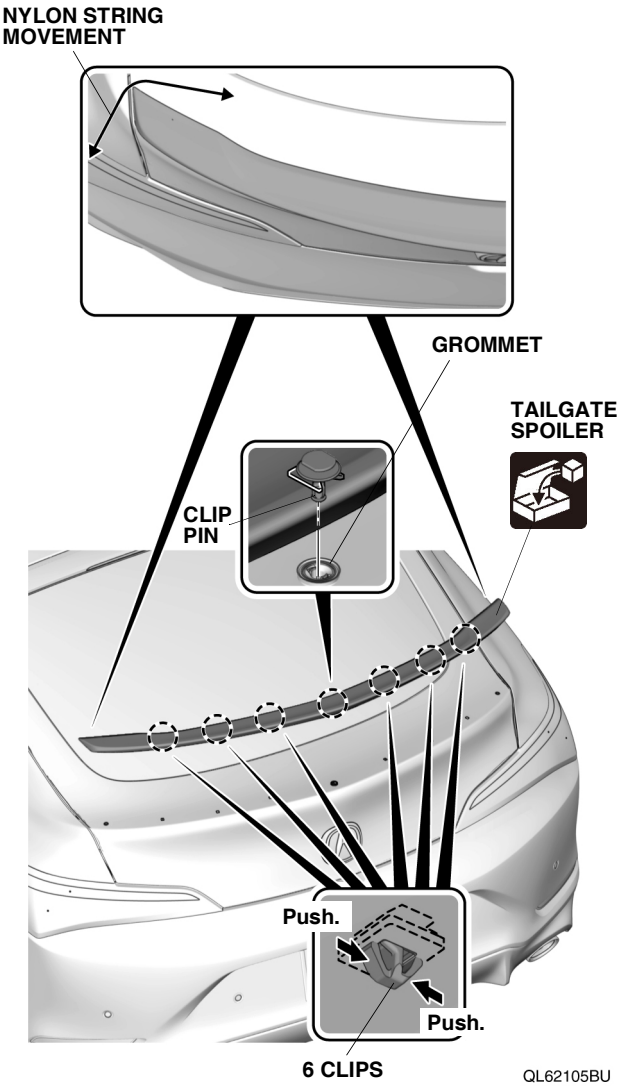
9. Remove the nuts.



QL62103AU

10. Remove the tailgate spoiler.

NOTE
• Do not damage the tailgate when removing the tailgate spoiler with the nylon string. • Make sure to thoroughly remove the adhesive tape from the tailgate.

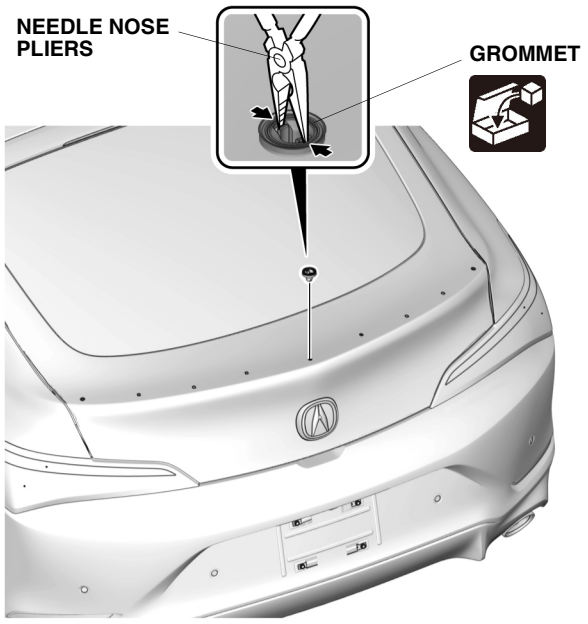


QL62105BU

BII19600-03 (2205)

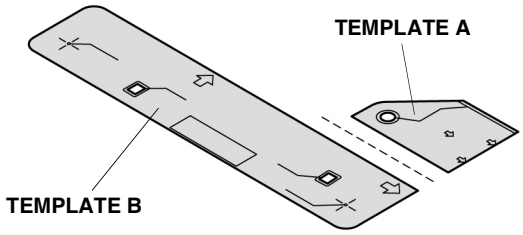
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11. Remove the grommet.



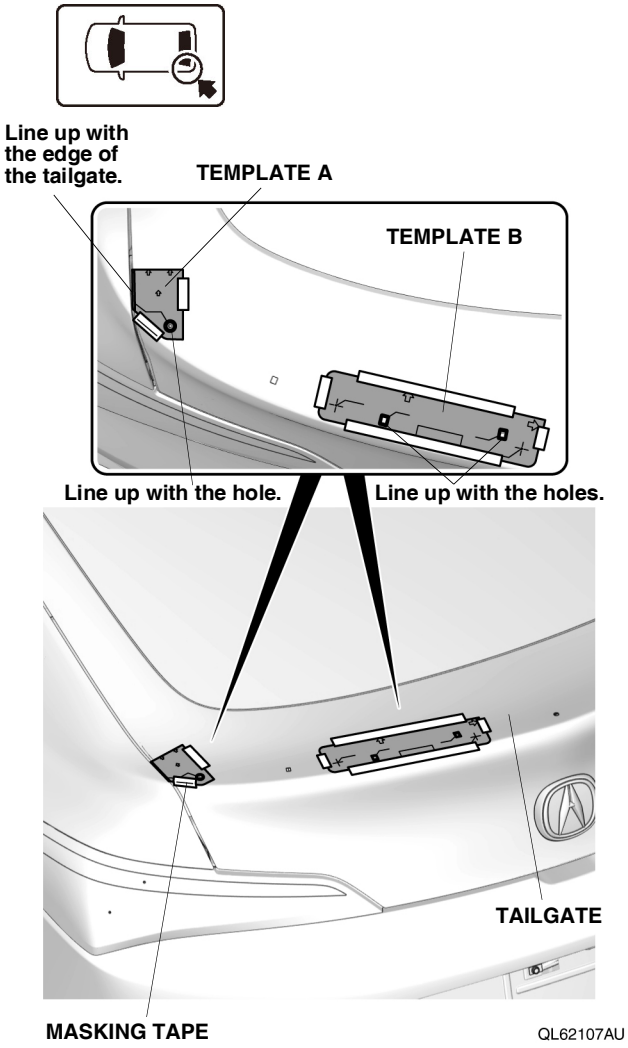
QL62122AU

12. Cut the template.



QL62106AU

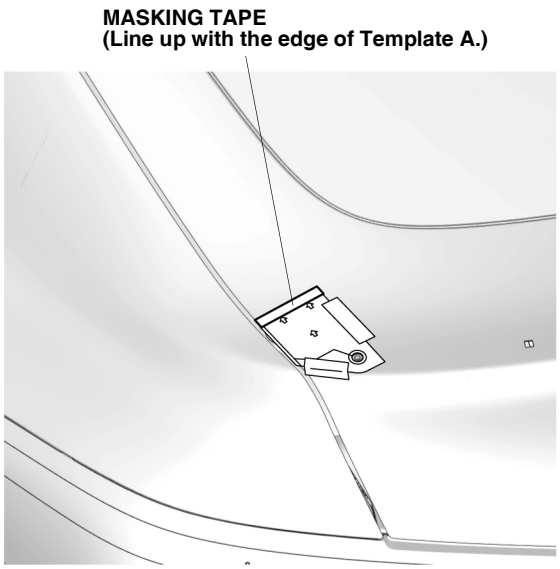
13. Secure the templates A and B.



QL62107AU

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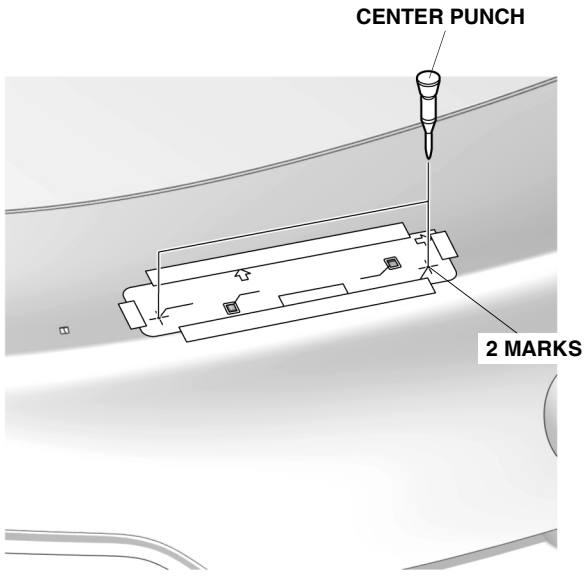
14. Attach the masking tape.



QL62108AU

15. Remove the template A.
16. Mark the tailgate.

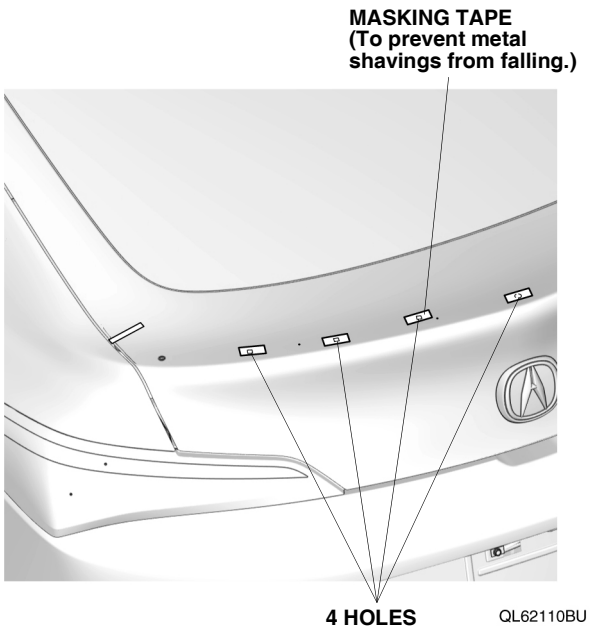
NOTICE
Set the center punch to the minimum setting.



QL62109AU

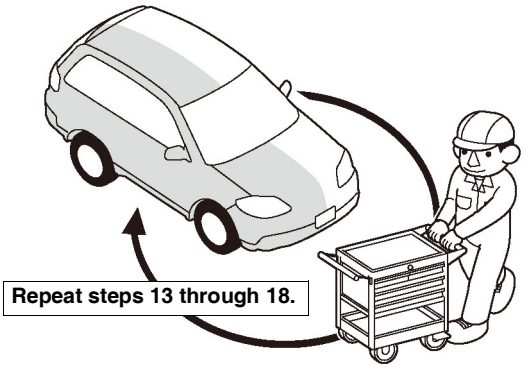
17. Remove the template B.

18. Attach masking tape to protect the vehicle.



QL62110BU

19. Flip the templates A and B.
20. Repeat the same procedures on the other side.



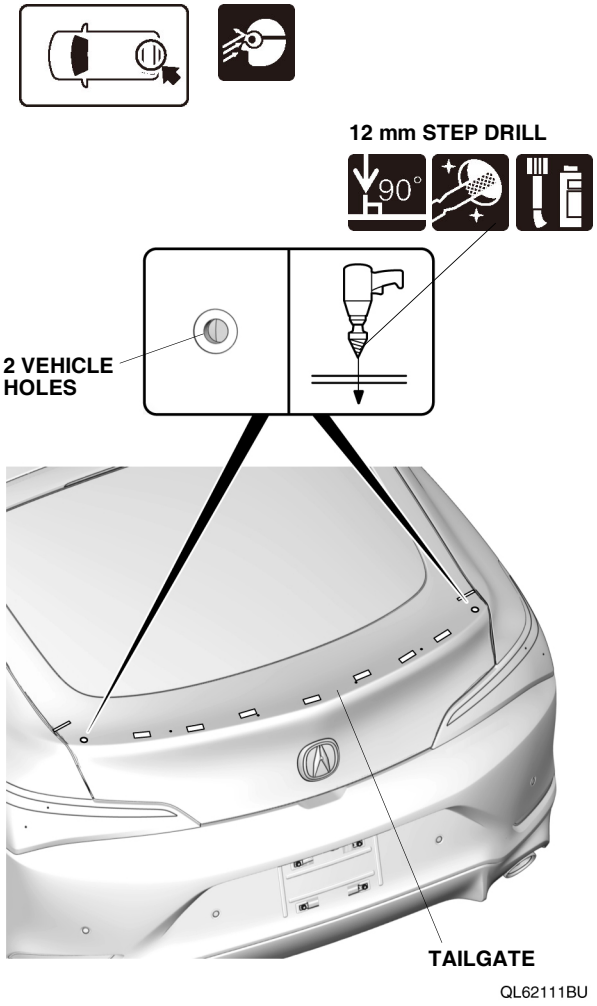
Q9D1014AM

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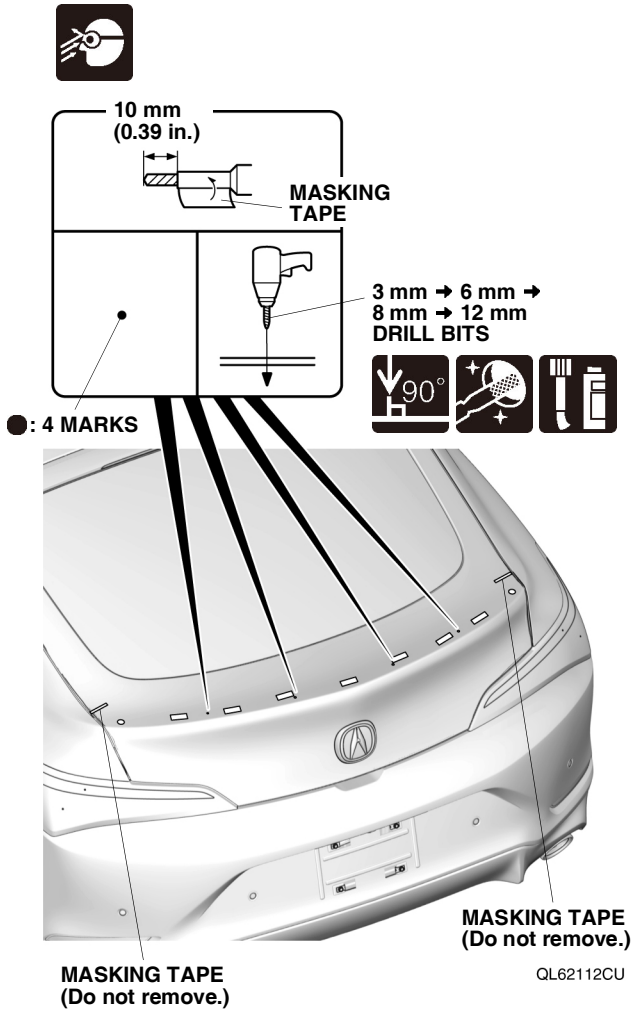
21. Drill the tailgate.

NOTE
Make sure to drill the correct positions.



22. Drill the tailgate.

NOTE
Make sure to drill the correct positions.

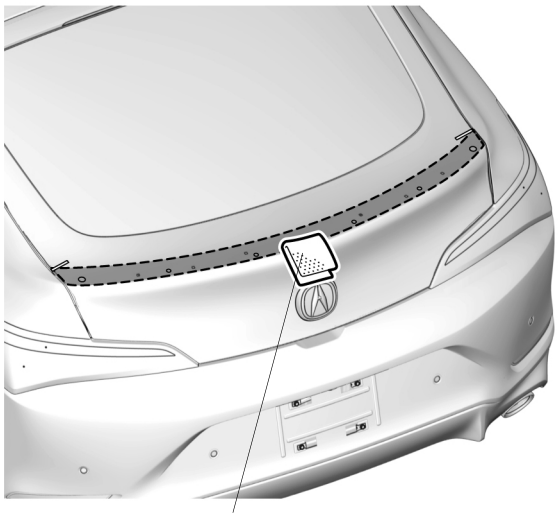


23. Remove the masking tape.

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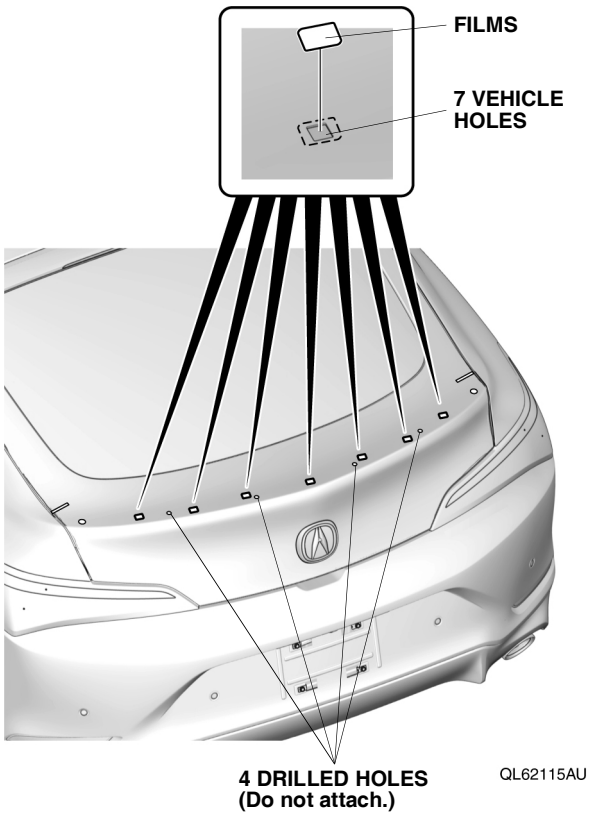
24. Clean the attaching area.

NOTE
Allow to dry thoroughly.

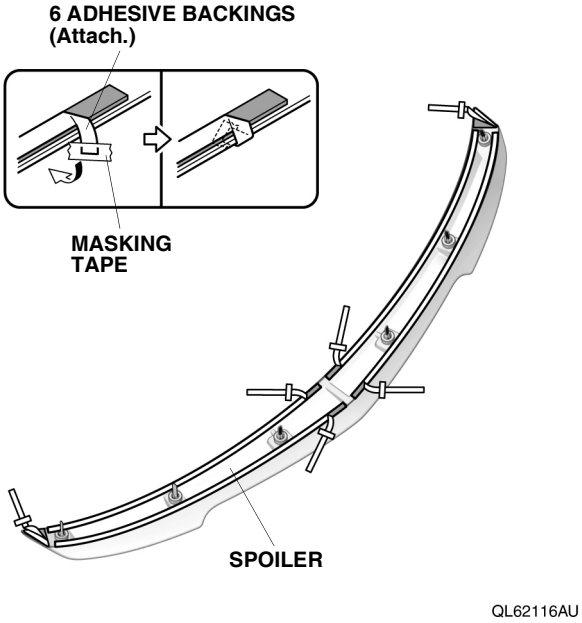


25. Attach the films.

NOTE
Make sure that the film is attached in the correct position and orientation.

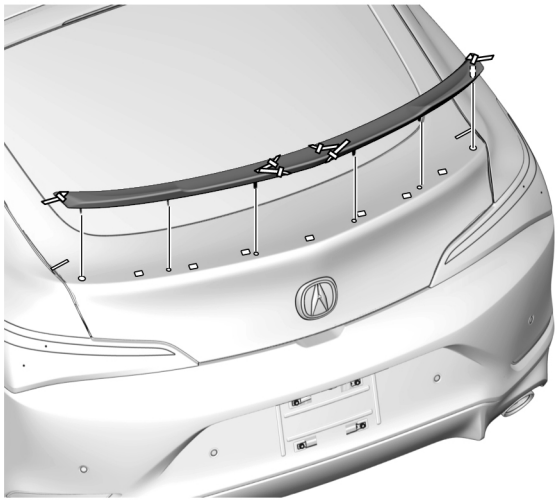


26. Temporarily attach the adhesive backings.



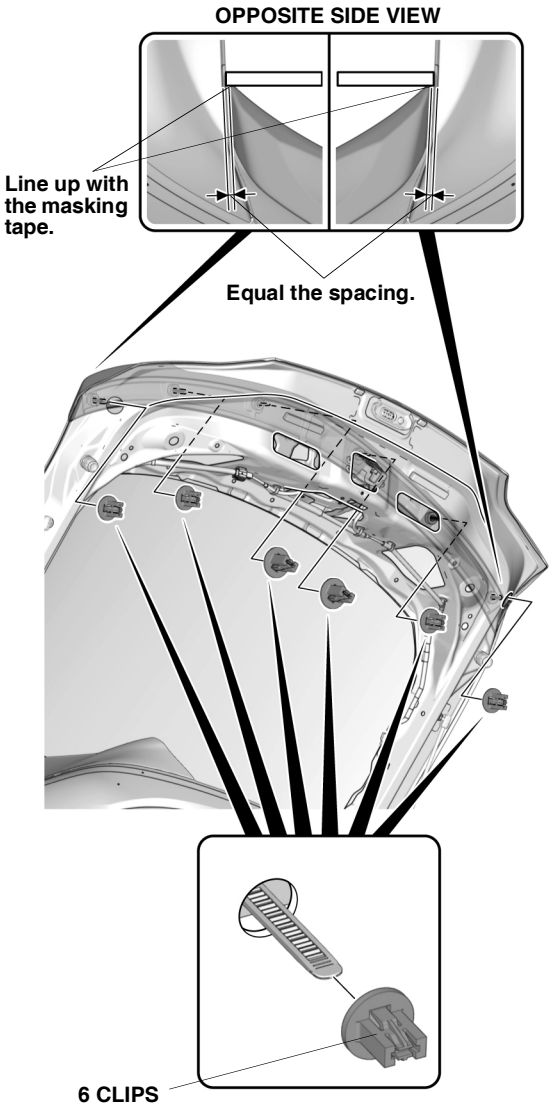
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27. Install the spoiler.



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28. Loosely secure the spoiler.

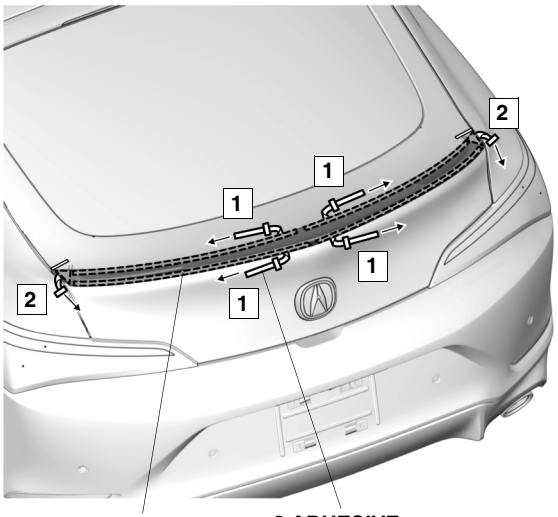


QL62118BU

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29. Secure the spoiler.

NOTE
• Install in the order shown. • Check the position of the double-sided adhesive tape and make sure to press firmly.



6 DOUBLE-SIDED ADHESIVE TAPES

6 ADHESIVE BACKINGS (Remove.)

QL62119AU

30. Remove the masking tape.

31. Secure the spoiler.

NOTE
Do not excessively push in the clip. Make sure to adjust the clip to install the spoiler.



QL62120BU

32. Secure the spoiler.



QL62121AU

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33. Check that all parts are installed properly.
34. Install all removed parts.

NOTE
Make sure to secure the clips and the retaining tabs properly to avoid separation.

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