PARTS LIST

Right spoiler

- 6 Screws
- 6 Washer-nuts

Left spoiler

- 2 Brackets

- Template A

- Template B

- 16 Seals
  (May not be used)

- 4 Alcohol wipes
  (Some may not be used)

4 Rails

- 2 Self-tapping screws

- 6 Bracket screws

- 6 Clamps

Accessory
SIDE UNDER SPOILERS
P/N 08F04-TZ3-200A

Application
2020 TLX

Publications No.
VERSION 1

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MAR 2019
TOOL AND SUPPLIES REQUIRED
Phillips screwdriver
Masking tape
Scissors
Ruler
Soap
10 mm Open end wrench
Felt-tip pen
Utility knife
Touch-up paint
Tape measure
Isopropyl alcohol
Shop towel

The following tools are available through the Acura Tool and Equipment Program. On the IN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under “Search.” Or, call 888-424-6857.
• Trim Tool Set (T/N SOJATP2014)
• Plastic Trim Tool (T/N SILTRIMTL10)
• Rubber Roller (T/N MHLE54D)

Installation

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by “do-it-yourselfers.”

NOTE:
• If the vehicle has front splash guards installed, remove them before installing the side under spoilers.
• If you are also installing chrome door trims, install them after you install the side under spoilers.
• Be careful not to damage the paint finish.
• Clean the areas to be covered.
• This kit should be installed only if the ambient air temperature is 60°F (15°C) or above.
• To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.

If the vehicle is equipped with the side sill outer trim, continue with step 1; otherwise, go to step 7.

With side sill outer trim
1. Remove the molding.

2. Remove the one screw from the left side sill outer trim.
3. Slide and remove the left side sill outer trim.

4. Remove seven clips and one screw grommet from the vehicle panel.

5. Using an alcohol wipe, thoroughly clean the vehicle panel where the seals will attach.

6. Remove the adhesive backings from the eight seals, and attach the eight seals to the vehicle panel over the eight holes.
7. Using an alcohol wipe, thoroughly clean the vehicle panel where the left spoiler will attach. 
   NOTE: Any oil or dirt remaining on the vehicle panel will affect the performance of the adhesive tape, 
   which could cause gaps or spoiler lifting.

8. Place template B on the vehicle panel in the area shown, and attach it with masking tape.

9. Using a felt-tip pen, mark the vehicle panel in the area shown. Remove template B. Be careful not to 
   damage the template. It is also used to mark the right side of the vehicle.
10. Remove the three adhesive backings from the bracket.

11. Align bracket with the mark made in step 9, and attach it to the vehicle panel. Press and hold the bracket firmly against the vehicle for 30 seconds.

12. Using scissors, cut out template A.

13. Fold each part of template A as shown.

14. Using a felt-tip pen, mark the vehicle panel at the measurements shown.
15. Place template A (marked 1) into position at the location shown. Align template A with the vehicle panel; lightly push down on the template A, and attach it to the left front door with masking tape. Make sure there is no gap between the template and the vehicle panel.

16. Place template A (marked 2) into position at the location shown. Align template A with the vehicle panel; lightly push down on the template A, and attach it to the left front door with masking tape. Make sure there is no gap between the template and the vehicle panel.
17. Using a utility knife, cut the adhesive backing on the rail in half.

![Cut adhesive backing in half.](QC02910AG)

18. Attach masking tape to the end of the adhesive backings, and attach them to the front surface of the rail as shown.

![Attach masking tape to the end of the adhesive backings.](QC02910AG)

19. While holding the templates against the vehicle panel, align the rail with the templates as shown. Attach the rail to the vehicle panel.

![Align the rail with the templates.](QC01404BA)

20. Make sure that the rail is aligned with each template, then carefully remove each adhesive backing.

![Carefully remove each adhesive backing.](QC014056A)
21. Place template A (marked 3) into position at the location shown. Align template A with the vehicle panel; lightly push down on the template A, and attach it to the left front door with masking tape. Make sure there is no gap between the template and the vehicle panel.

22. Place template A (marked 4) into position at the location shown. Align template A with the vehicle panel; lightly push down on the template A, and attach it to the left rear door with masking tape. Make sure there is no gap between the template and the vehicle panel.
23. Using a utility knife, cut the adhesive backing on the rail in half.

24. Attach masking tape to the end of the adhesive backings, and attach them to the front surface of the rail as shown.

25. While holding the templates against the vehicle panel, align the rail with the templates as shown. Attach the rail to the vehicle panel.

26. Make sure that the rail is aligned with each template, then carefully remove each adhesive backing.

27. Remove all four templates. Be careful not to damage the templates. They are also used to mark the right side of the vehicle.
28. Using the palm of your hand, firmly press the rails against the vehicle panel for 30 seconds. Remove the marks you made using isopropyl alcohol on a shop towel.

29. Using your hand, apply soapy water to the gasket on the left spoiler. NOTE: Do not use an organic solvent (e.g. thinner, benzine, gasoline, etc.), acid or alkaline solution.

30. Secure the hook on the left spoiler to the bracket and align the gasket on the left spoiler with the rails. Insert the rear end of the gasket into the rail first, then work forward. Move the left spoiler up and down gently to make sure that the gasket is installed securely to the rails.
31. Adjust the gap in the area shown.

32. Lightly tap the left spoiler to remove any gap between the left spoiler and the left front fenderwell.

33. Gently pull the top of the spoiler, and remove the two adhesive backings from the two pieces of tape.

34. Using your hand, firmly press the left spoiler against the vehicle panel for 30 seconds.

35. Loosely install one self-tapping screw through the left spoiler into the clip on the front fender.
36. Install one clamp with the bracket screw.

37. Using a felt-tip pen, mark the vehicle panel at the measurement shown.

38. Remove the clamp and bracket screw.

39. Install the second clamp with the bracket screw.

40. Using a felt-tip pen, mark the vehicle panel at the measurement shown.

41. Remove the clamp and bracket screw.
42. Install the third clamp with the bracket screw.

43. Using a felt-tip pen, mark the vehicle panel at the measurement shown.

44. Remove the clamp and bracket screw.

45. Using a utility knife, remove the undercoating in the area shown.

46. Apply touch-up paint to the area where you removed the undercoating, and allow it to dry thoroughly.
47. Install the clamp with the loosely-installed bracket screw.

48. Assemble one screw and one washer-nut.

49. Tighten the screw into the clamp securely, then finger tighten the washer-nut against the clamp. While holding the screw, tighten the washer-nut 90° clockwise.
50. Repeat steps 47 through 49 for the other two clamps.

51. Tighten the self-tapping screw.

52. Tighten the bracket screws.

53. Using a rubber roller, apply firm pressure while rolling to set the adhesive.

54. Repeat steps 1 through 53 on the right side of the vehicle.