



INSTALLATION INSTRUCTIONS

Accessory
REAR UNDER SPOILERS
P/N 08F03-TZ3-200A

Application
2018 TLX

Publications No.
VERSION 1
Issue Date
MAY 2017

PARTS LIST

Left rear under spoiler



Right rear under spoiler



4 Clips A



4 Clips B



2 Clips C



2 Alcohol wipes



TOOLS AND SUPPLIES REQUIRED

Drill

3 mm, 6 mm, 8 mm, 10 mm, and 12 mm Drill bits

Eye protection (face shield, safety goggles, etc.)

File

Pushpin

Ruler

Masking tape

Diagonal cutters

The following tool is available through the Acura Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search." Or, call 888-424-6857.

- Rubber Roller (T/N MHLE54D)

Illustration of the Rear Under Spoilers on the Vehicle



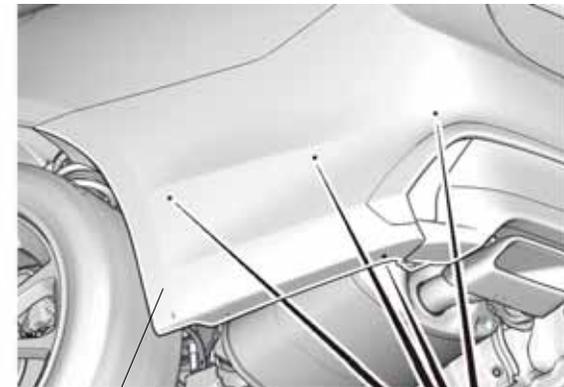
INSTALLATION

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by “do-it-yourselfers.”

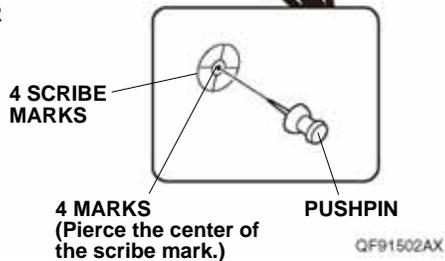
NOTE:

- Be careful not to damage the paint finish.
- This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- Clean the areas to be covered.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Make sure your client is aware of this.

1. Using a pushpin, pierce the inside of the rear bumper through the center of four scribe marks on the inside of the rear bumper.



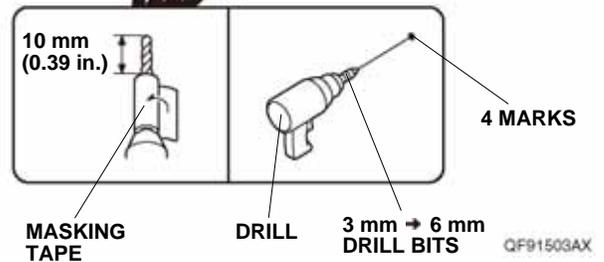
REAR BUMPER



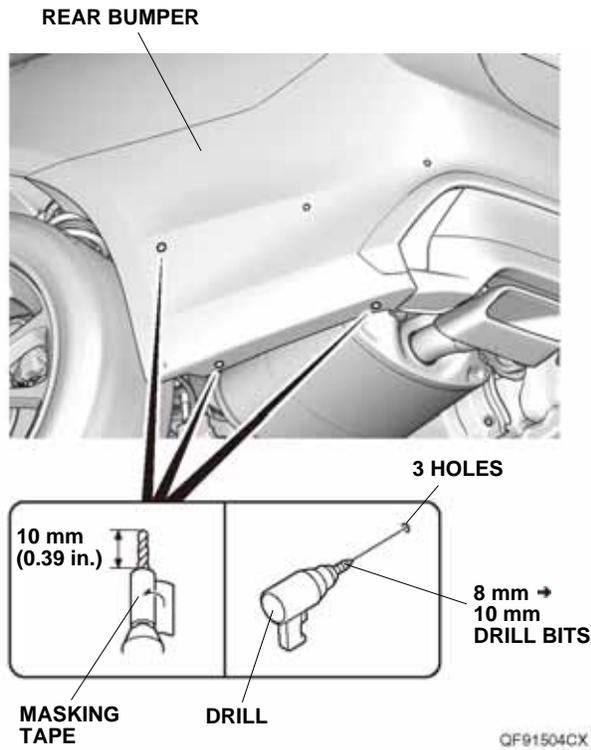
2. While wearing eye protection, drill the four pierced marks to 6 mm. First, drill with a 3 mm drill bit, then finish with a 6 mm drill bit.

NOTE: Wrap masking tape around drill bits 10 mm (0.39 in.) from the tip, or use a drill stop. Make sure to drill perpendicular to the rear bumper.

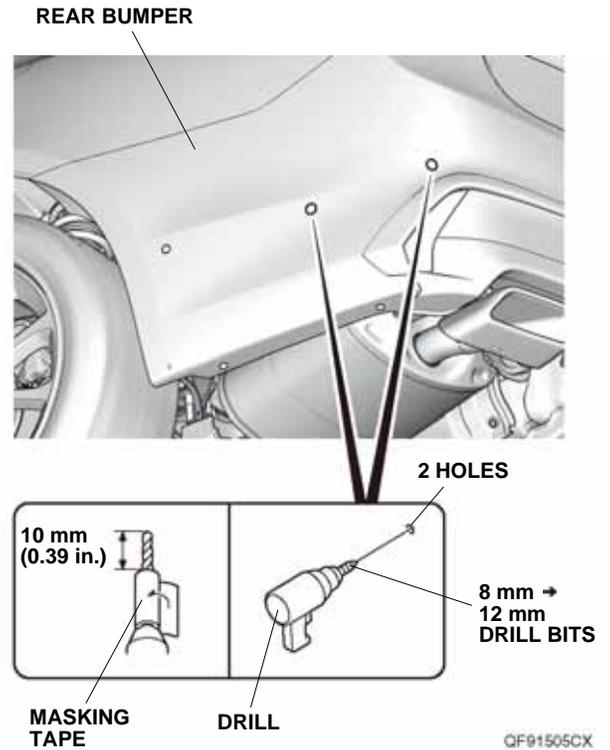
REAR BUMPER



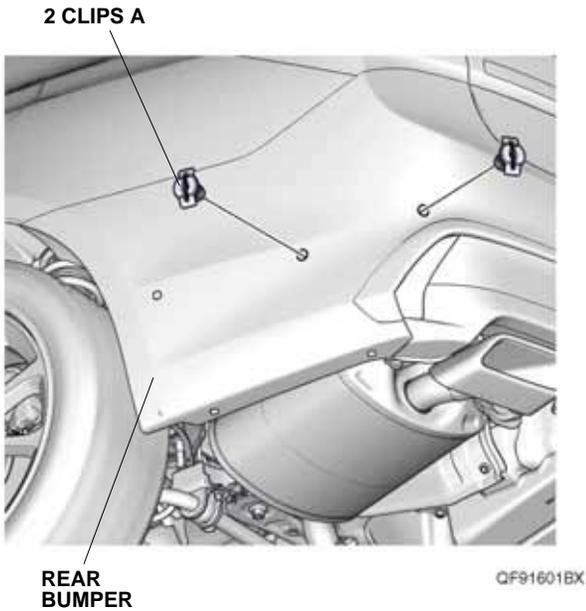
- While wearing eye protection, enlarge the two 6 mm holes and one bottom hole to 10 mm. First, drill with an 8 mm drill bit, then finish with a 10 mm drill bit.
NOTE: Wrap masking tape around drill bits 10 mm (0.39 in.) from the tip, or use a drill stop. Make sure to drill perpendicular to the rear bumper. To ensure proper clip engagement, be sure to remove any burrs.



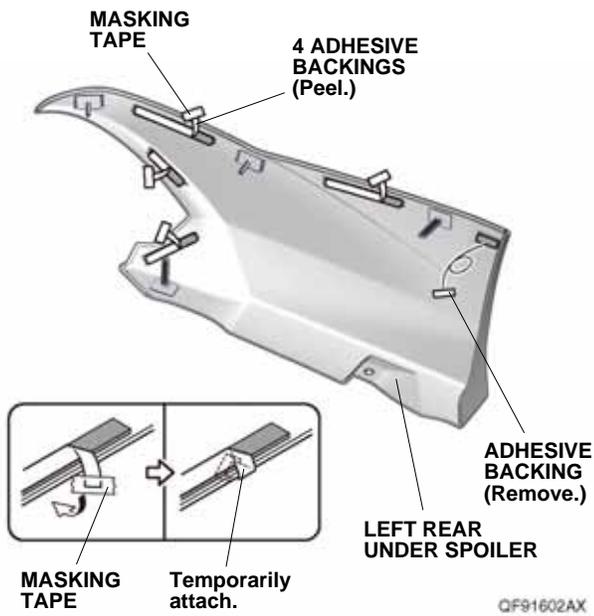
- While wearing eye protection, enlarge the two 6 mm holes to 12 mm. First, drill with an 8 mm drill bit, then finish with a 12 mm drill bit.
NOTE: Wrap masking tape around drill bits 10 mm (0.39 in.) from the tip, or use a drill stop. Make sure to drill perpendicular to the rear bumper. To ensure proper clip engagement, be sure to remove any burrs.



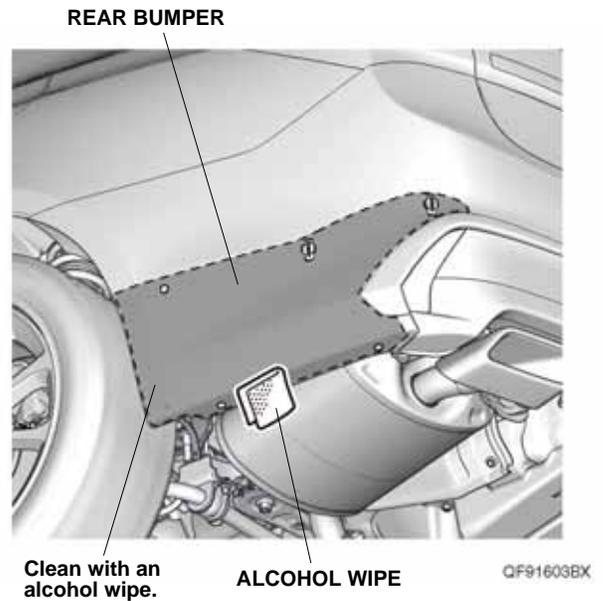
- Install one clip A into each of the two 12 mm holes.
NOTE: To confirm clip engagement, listen for the “click” sound during installation.



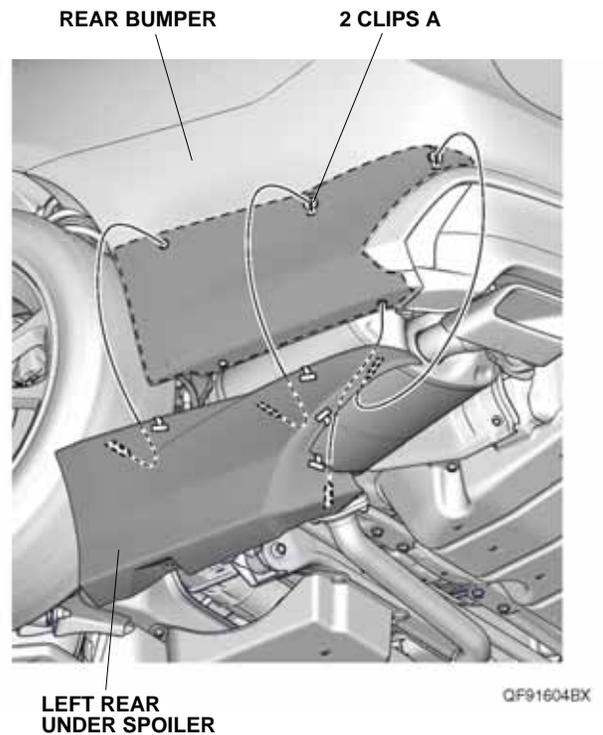
- Peel back the adhesive backings, and tape them to the front surface of the left rear under spoiler with masking tape. Remove the remaining adhesive backing.



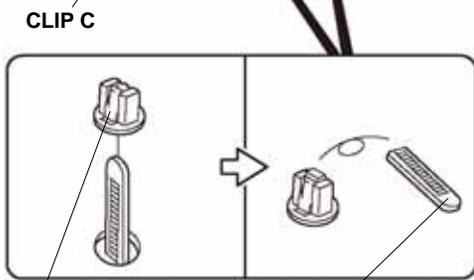
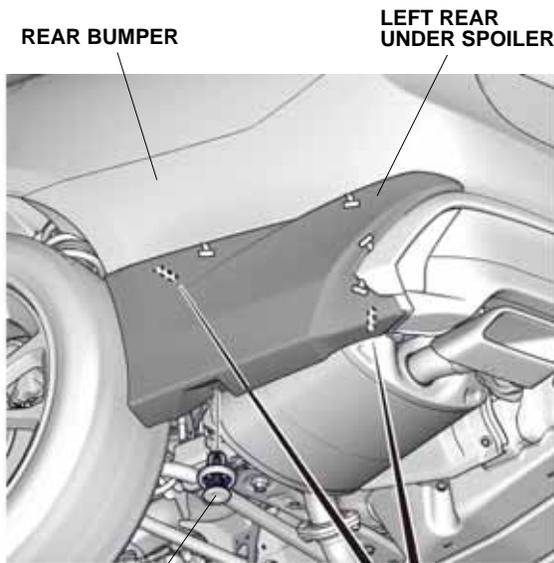
- Using an alcohol wipe, thoroughly clean the rear bumper where the left rear under spoiler will attach.
NOTE: Any oil or dirt remaining on the rear bumper will affect the performance of the adhesive tape, which could cause gaps or spoiler lifting.



- Install the left rear under spoiler to two clips A on the rear bumper.



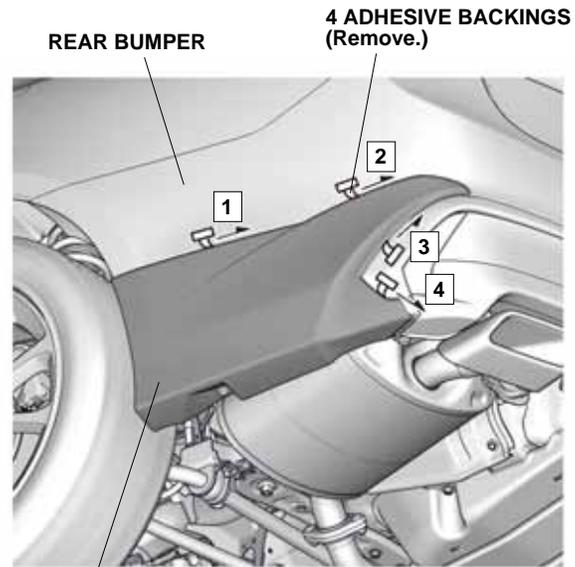
- Secure the left rear under spoiler with two clips B.
NOTE: Do not push the clip too tightly, or it may deform the left rear under spoiler. Readjust the clip, if necessary.



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- Cut off the excess from the clips.
- Secure the left rear under spoiler to the rear bumper with one clip C.

- While applying light pressure against the left rear under spoiler, carefully remove the adhesive backings in the order shown.

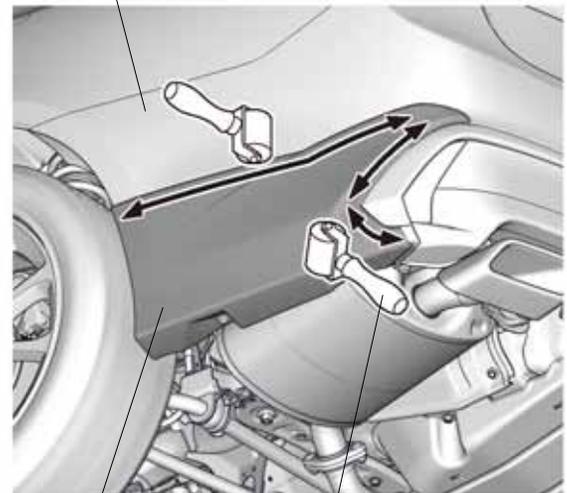


LEFT REAR UNDER SPOILER

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- Using your hand, firmly press the left rear under spoiler against the rear bumper for 30 seconds.
- Using a rubber roller, apply firm pressure while rolling to set the adhesive, especially at the ends.

REAR BUMPER



LEFT REAR UNDER SPOILER

RUBBER ROLLER

QF91607AX

- Repeat steps 1 through 14 on the right side of the vehicle.