MACURA - INSTALLATION INSTRUCTIONS

Accessory

REAR BUMPER APPLIQUE P/N 08P48-TX4-200 Application

VERSION 1

Issue Date

Publications No.

Put this information in the glove box.

PARTS LIST

Rear bumper applique



Applicator



Soft sleeve



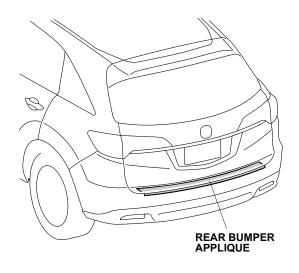
Alcohol swab



TOOLS AND SUPPLIES REQUIRED

Shop towel
Spray bottle
3M Protective tape application solution
Masking tape
Felt-tip pen

Illustration of the Rear Bumper Applique on the Vehicle



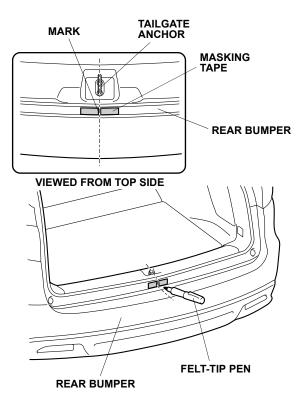
INSTALLATION

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

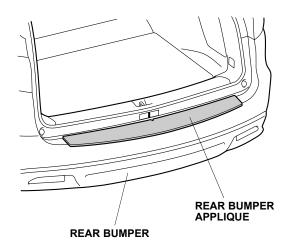
NOTE:

- · Do not damage the paint finish.
- This rear bumper applique should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.

1. Attach masking tape to the rear bumper. Use a felttip pen to mark the masking tape as shown.

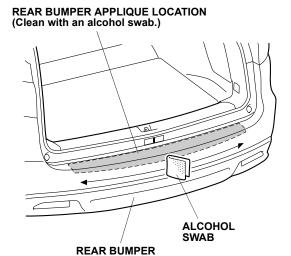


2. Align the rear bumper applique to the rear bumper and check the rear bumper applique installation position.

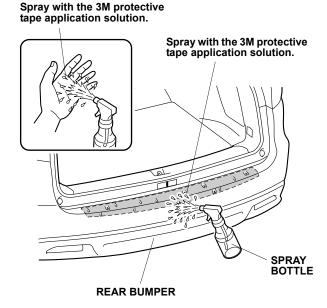


3. Remove the rear bumper applique.

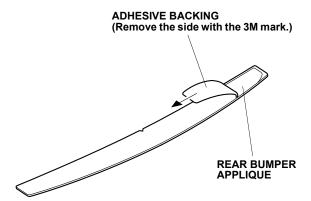
4. Use the alcohol swab to thoroughly clean the area where the rear bumper applique will attach.



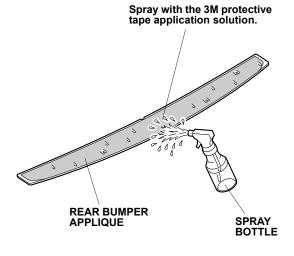
5. Using a spray bottle with the 3M protective tape application solution, spray the area where the rear bumper applique will attach. Spray some solution on your hands.



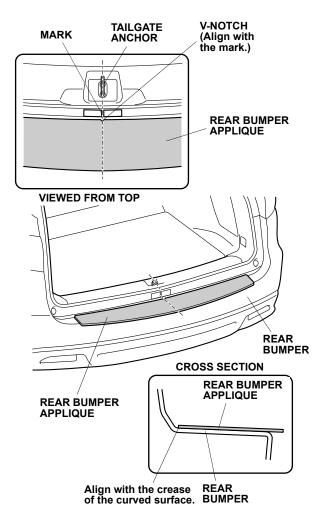
6. Remove the adhesive backing from the side of the rear bumper applique with the 3M mark.



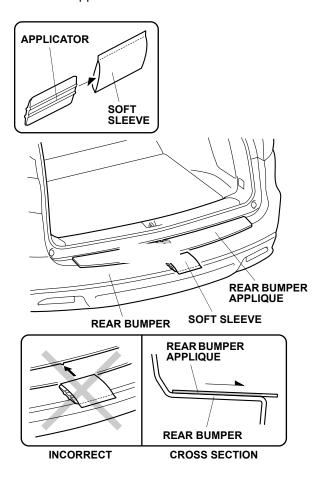
7. Spray the rear bumper applique with the 3M protective tape application solution.



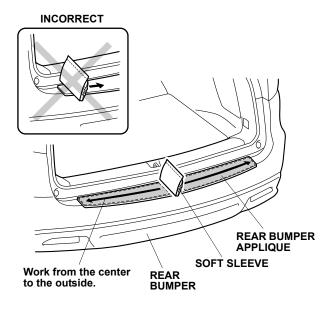
8. Align the v-notch on the rear bumper applique to the mark on the masking tape, and align the edge along the crease of the curved surface as shown. Smooth the rear bumper applique along the rear bumper.



9. Insert the applicator into the soft sleeve.

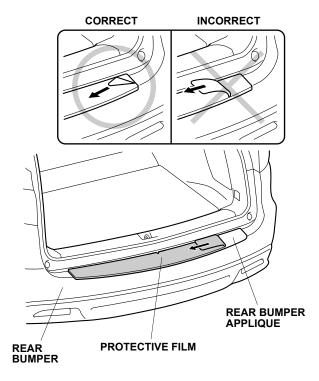


10. Starting from the center and working outward, use the soft sleeve to smooth out the center of the rear bumper applique upper section. Move the soft sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly and keep pressure against the rear bumper applique. 11. Starting from the center and working outward, use the soft sleeve to smooth the rear bumper applique on the left and right sides of the upper section. Move the soft sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly and keep pressure against the rear bumper applique.

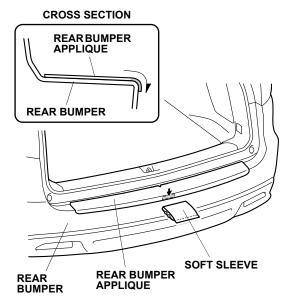


12. Slowly remove the protective film from the rear bumper applique.

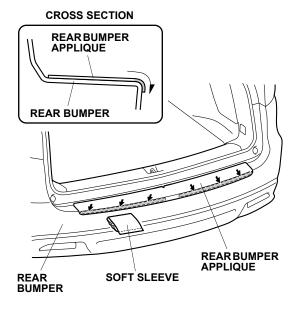
NOTE: Do not pull up on the protective film.



13. Repeat step 10 at the center of the lower section of the rear bumper applique.



14. Repeat step 11 to smooth the left and right sides of the lower section of the rear bumper applique.



15. Using a shop towel, wipe up the 3M protective tape application solution. Allow the rear bumper applique to dry thoroughly.

