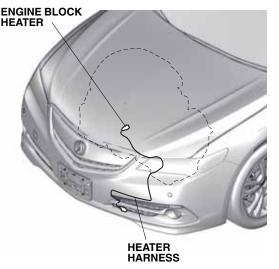
ACURA INSTALLATION INSTRUCTIONS	Accessory ENGINE BLOCK HEATER	Application	Publications No. VERSION 1
	P/N 08T44-SNA-101	2015 TLX V6	Issue Date JULY 2014
PARTS LIST Engine block heater	Phi Rat 10 10	TOOLS AND SUPPLIES REQUIRED Phillips screwdriver Ratchet 10 mm, 19 mm, and 24 mm Sockets 10 mm Open end wrench Torque wrench	
Aluminum washer	Dia Hea Dra Tap Wh	, gonal cutters avy gloves iin pan be measure ite marker olant (Acura Long Life Antifre	eze/Coolant Type 2)
Heater harness	Bla Fer Ma Hao File	nket nder cover sking tape cksaw	
Protective cap	Equ Seu the	uipment Program. On the iN, rvice Bay > Tool and Equipme number under "Search". Or, frim Tool Set (T/N SOJATP20	click on: Service > ent Program, then enter call 888-424-6857.
12 Black wire ties (8 Not used)			
7 Wire ties with clip (6 Not used)			
5 Beige wire ties (2 Not used)			

Illustration of the Engine Block Heater Installed on the Vehicle



QCN1101BB

INSTALLATION

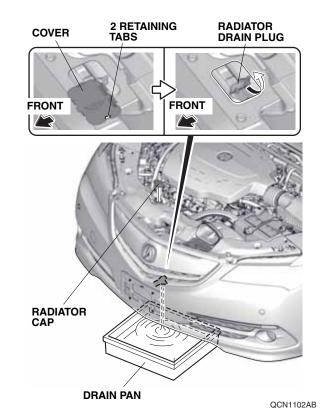
Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

- Always use Acura Long Life Antifreeze/Coolant Type 2. Using a non-Acura coolant can result in corrosion, causing the cooling system to malfunction or fail.
- To avoid burning out the element, do not operate the engine block heater until it is installed in the vehicle and you have added coolant.
- 1. Disconnect the negative cable from the battery.
- 2. Allow the engine and all cooling system components to cool down.

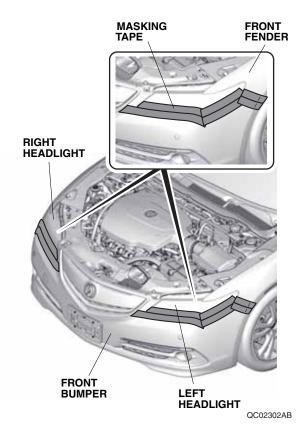
3. Place a clean drain pan under the radiator drain plug, then remove the drain plug from the bottom of the radiator to drain the coolant. Remove the radiator cap to increase the flow.

NOTICE: Radiator coolant will damage the paint. Quickly rinse any spilled coolant from the paint.

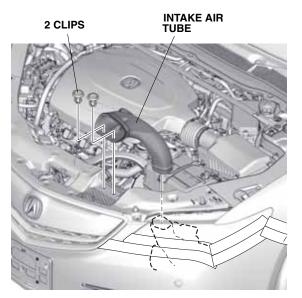


4. Drain the coolant completely, then reinstall the radiator cap.

5. Attach masking tape to the front bumper, headlights, and front fenders as shown.

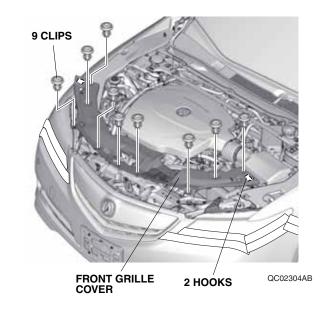


6. Remove the intake air tube.



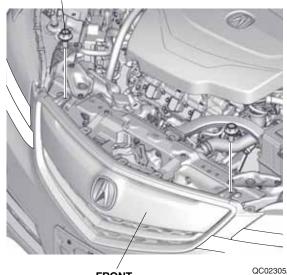
QC02303AB

7. Remove the front grille cover.



Remove the two bolts from the front grille. 8.

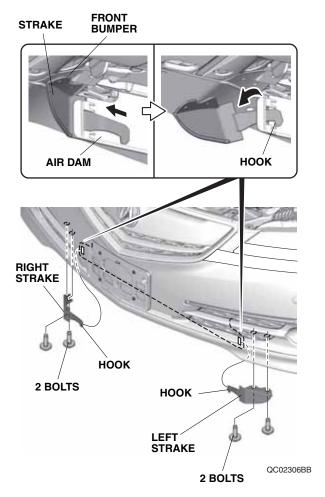
2 BOLTS



FRONT

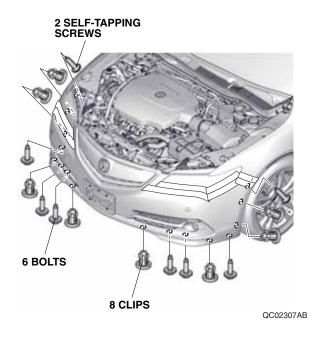
QC02305AB

9. Remove the left strake from the front bumper and air dam.

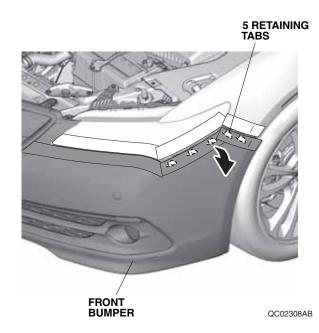


10. Repeat step 9 to remove the right strake.

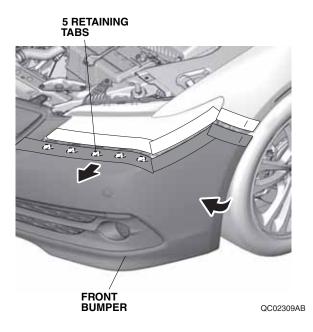
- 11. Remove the front bumper.
 - Remove the two self-tapping screws, eight clips and six bolts.



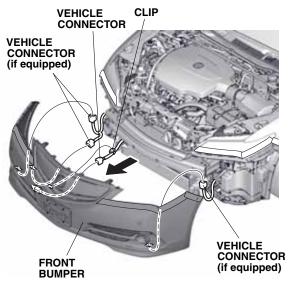
• Release the five retaining tabs on each side.



• Release the five retaining tabs on each side.

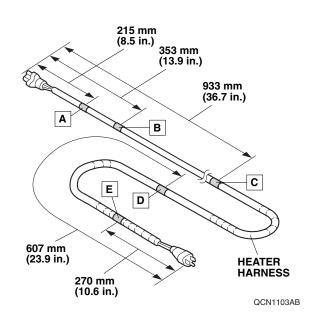


- With the help of an assistant, remove the front bumper.
- Unplug the vehicle connectors and remove the clip.
- Place the front bumper on a blanket.

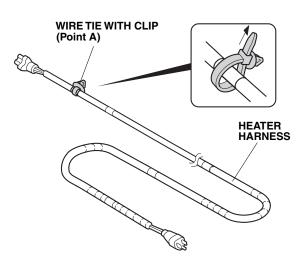


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12. Using a tape measure and a white marker, mark the heater harness at measurements [A], [B], [C], [D], and [E].



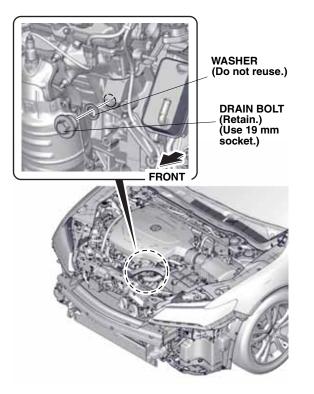
 Install one wire tie with clip to the heater harness at point A.



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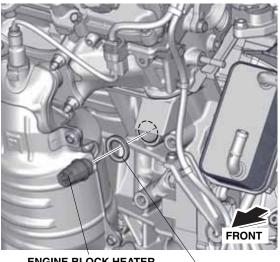
14. Locate and remove the drain bolt and washer. Coolant remaining in the engine jackets flows out of the hole when the drain bolt is removed. Retain the drain bolt; it will be used if the engine block heater is removed.

NOTE: Use a new washer if the drain bolt is reinstalled.



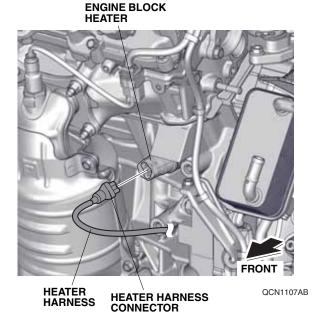
QCN1105AB

 Install the engine block heater with the aluminum washer into the bolt hole using a 24 mm socket. Torque the engine block heater to 80 N·m (8.2 kgf·m, 59 lbf·ft).

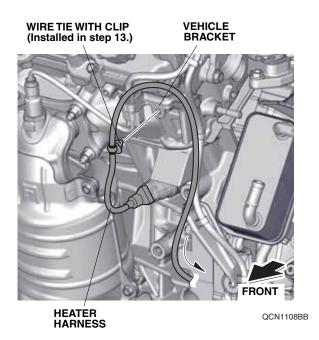


ENGINE BLOCK HEATER 80 N·m (8.2 kgf·m, 59 lbf·ft) ALUMINUM (Use a 24 mm socket.) WASHER

16. Plug the heater harness connector into the engine block heater. Make sure the heater harness connector is fully seated in the engine block heater.



17. Route the heater harness in the direction shown, and secure the heater harness to the vehicle bracket with one wire tie with clip installed in step 13.

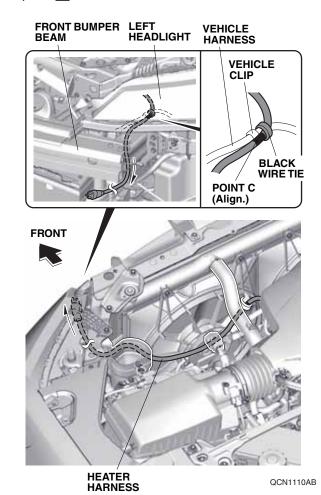


18. Route the heater harness toward the fan shroud, and secure the heater harness to the fan shroud rib with one beige wire tie at point B.

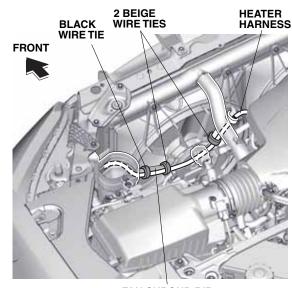


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 Route the heater harness down behind the front bumper beam, and secure the heater harness to the vehicle harness with one black wire tie at point C.



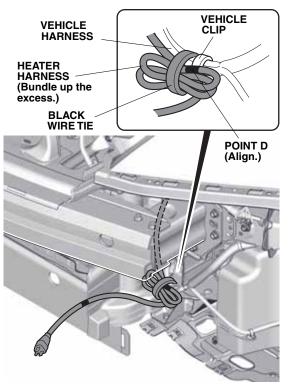
20. Secure the heater harness to the fan shroud ribs with two beige wire ties and one black wire tie.



FAN SHROUD RIB

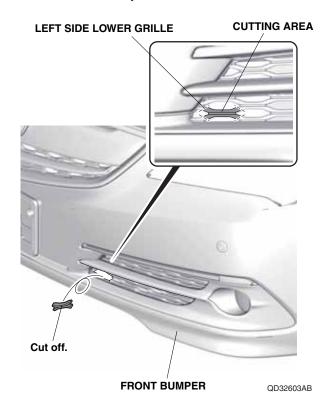
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21. Bundle up the excess heater harness, and secure it to the vehicle harness with one black wire tie at point D.

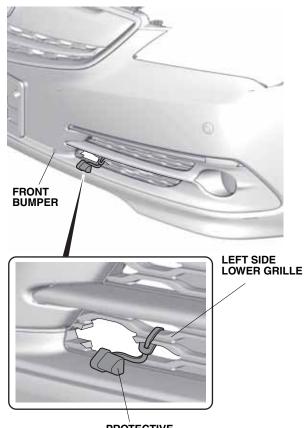


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22. Using a hacksaw, cut the left side lower grille as shown. Remove any burrs.



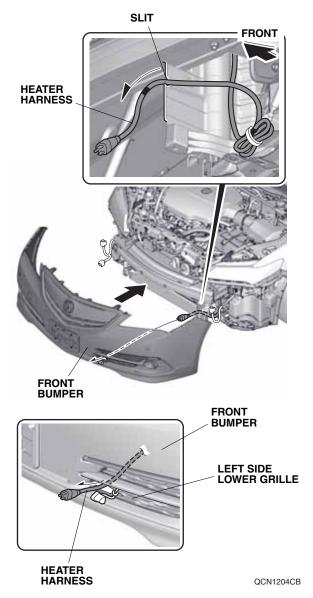
23. Attach the protective cap to the left side lower grille.



PROTECTIVE CAP

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24. Route the heater harness in the slit as shown.

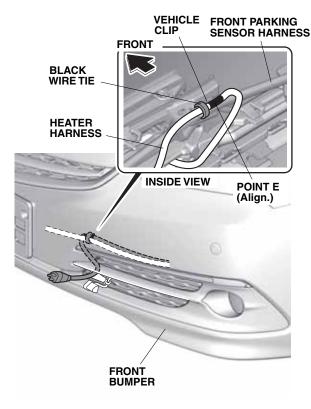


25. With the help of an assistant, bring the front bumper close to the vehicle. Route the heater harness through the cutoff in the left side lower grille as shown, then reinstall the front bumper.

If the vehicle is equipped with front parking sensors, continue with step 26; otherwise, go to step 27.

With front parking sensors

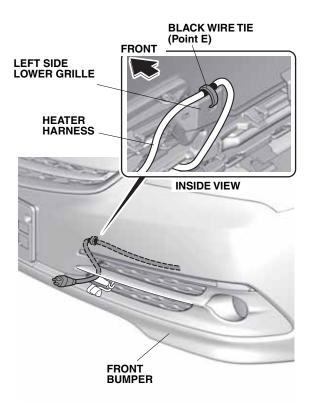
26. Secure the heater harness to the front parking sensor harness with one black wire tie at point E as shown. Go to step 28.



QCN1206BB

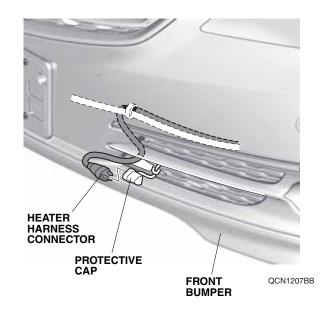
Without front parking sensors

27. Secure the heater harness to the left side lower grille with one black wire tie at the point \boxed{E} .



QCN1205BB

28. Plug the heater harness connector into the protective cap.



- 29. Reinstall all removed parts except for the front grille cover and the intake air tube. Make sure the heater harness sits in the slit as shown in step 24.
- 30. Reinstall the radiator drain plug.
- 31. Remove the radiator cap and fill the system with the recommended coolant. Follow the instructions in the Service Manual to fill the cooling system and check for leaks. Make sure that there is no leak around the engine block heater.
- 32. Make sure that the heater harness is routed properly and all connectors are plugged in.
- 33. Reinstall the radiator cap.
- 34. Put the drain bolt (removed in step 14) in the glove box.
- 35. Reconnect the negative cable to the battery.
- 36. Reinstall the front grille cover and the intake air tube.
- 37. Press and hold the radio power button for two seconds to restore radio and navi (if equipped) system functions.
- 38. Reset the clock.