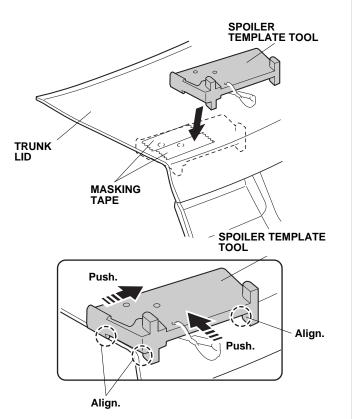
INSTALLATION	Accessory TRUNK SPOILER	Application 2014 TSX	Publications No. BII 50210 Issue Date SEPT 2013
PARTS LIST	Illustration of the Trunk Spoiler on the Vehicle		
Trunk spoiler			
Right trunk spring			
4 Clips		INSTALLATION	
TOOLS AND SUPPLIES REQUIRED Drill Isopropyl alcohol Shop towel File		Client Information: The inform instruction is intended for use technicians who have the propertraining to correctly and safely vehicle. These procedures sho "do-it-yourselfers."	only by skilled er tools, equipment, and add equipment to your
Touch-up paint		NOTE:	
Masking tape		Be careful not to damage the paint finish.	
Eye protection (face shield, safety goggles, etc.)		• The trunk spoiler should be installed only when the ambient air temperature in 15°C (60°F) or above.	
Metal hammer Center punch		To allow the adhesive to cure	. ,
Heavy gloves		for 24 hours.	.,
The following tools are available throu and Equipment Program. On the iN, of Service Bay > Tool and Equipment P the number under "Search". Or call 8 • Spoiler template tool (T/N 07AAG- • Trunk spring tool (T/N 07AAF-SNA • Rotabroach hole cutting kit (T/N BI	click on: Service > rogram, then enter 88-424-4857. TL2A120) AA100)		

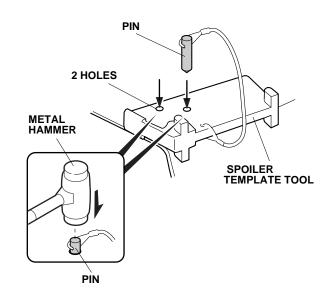
• Rubber roller (T/N MHLE54D)

1. Attach masking tape to the trunk lid in the area shown.



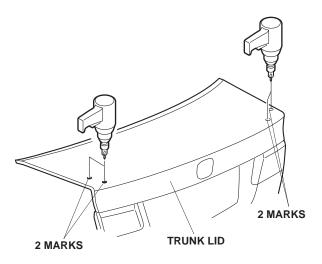
2. With the trunk lid closed, position the spoiler template tool on the left side of the trunk lid as shown.

3. Insert the pin on the template tool into each hole in the template tool and strike the pin firmly with a hammer to mark the trunk lid. Remove the template tool and center punch each mark.

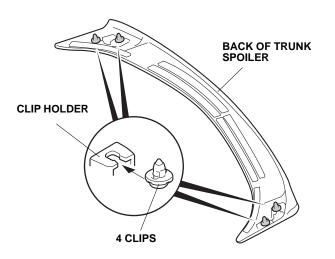


4. Turn the template over and repeat steps 1 through 3 to mark the right side of the trunk lid.

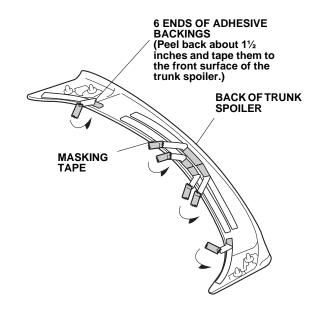
- 5. While wearing eye protection, drill the trunk lid at each center-punched mark.
 - Use an 8.5 mm Rotabroach bit.
 - Remove all burrs and metal shavings, and apply touch-up paint to the edges of the holes.



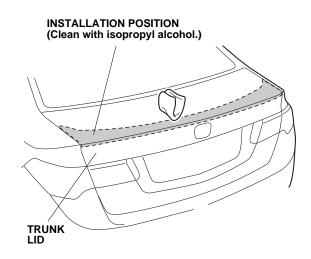
6. Install one clip into each clip holder on the trunk spoiler.



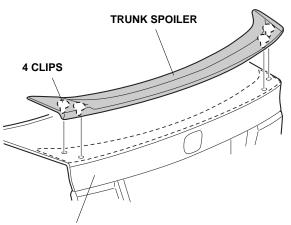
7. Peel back about 1½ inches of adhesive backing from each adhesive tape on the trunk spoiler, and tape the ends to the front surface of the trunk spoiler.



8. Using isopropyl alcohol on a shop towel, thoroughly clean the trunk surface where the trunk spoiler will attach.

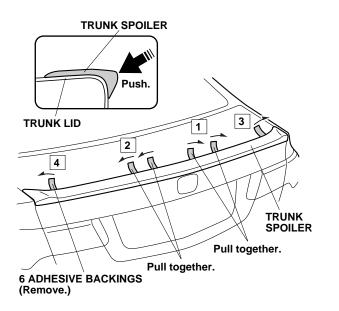


9. Center the spoiler on the trunk lid. Install the trunk spoiler using the four clips. Install the clips securely by applying pressure on the trunk spoiler with the palm of your hand. Listen carefully for each clip to click into place in the trunk lid.

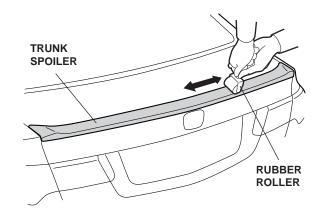




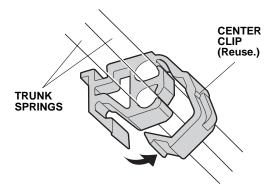
10. Remove the six adhesive backings in the order shown. Press the trunk spoiler firmly against the trunk lid with the palm of your hand while removing the adhesive backings.



11. Roll the rubber roller along the length of the trunk spoiler. Apply firm pressure while rolling to set the adhesive.

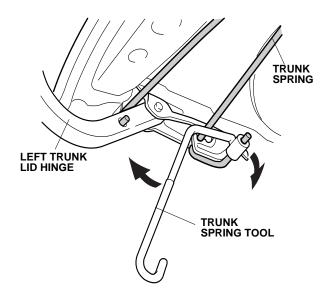


12. Open the trunk lid, and remove the center clip from the trunk springs.



13. With an assistant holding the trunk lid open, remove the right trunk spring from the trunk hinge arm using the trunk spring tool. Pull the trunk spring tool slowly and carefully toward you.

NOTE: Wear heavy gloves to protect your hands while replacing the trunk spring.



- 14. Install the new right trunk spring in the reverse order of removal.
 - Set the trunk spring tool on the marked end of the right trunk spring.
 - Rotate the tool as you pull it toward you.
 - Set the spring in the first notch (original position) of the hinge bracket.
 - Reinstall the center clip.

