# **MACURA**

# **INSTALLATION INSTRUCTIONS**

Accessory

REAR BUMPER APPLIQUE P/N 08P48-TL7-200B Application
2014 TSX
SPORT WAGON

Publications No.
BII 50197

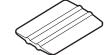
Issue Date SEPT 2013

#### PARTS LIST

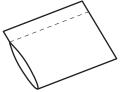
Rear bumper applique



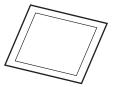
Applicator



Soft sleeve



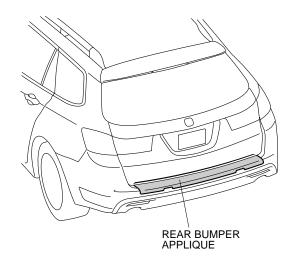
Alcohol swab



## TOOLS AND SUPPLIES REQUIRED

Shop towel
Masking tape
Felt-tip pen
Spray bottle
3M Protective tape application solution
3M #70202272194

Illustration of the Rear Bumper Applique on the Vehicle



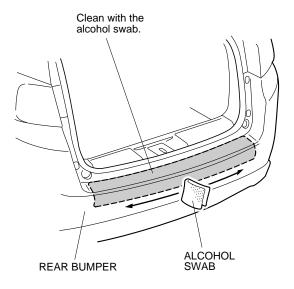
### **INSTALLATION**

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

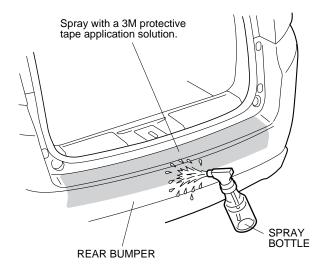
#### NOTE:

- Do not damage the paint finish.
- This rear bumper applique should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.

1. Open the tailgate. Using the alcohol swab, thoroughly clean the rear bumper where the applique will attach.

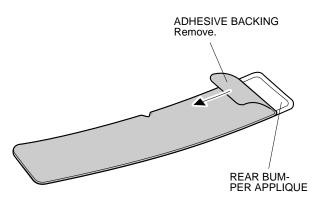


2. Using a spray bottle with the 3M protective tape application solution, spray the area where the rear bumper applique will attach.

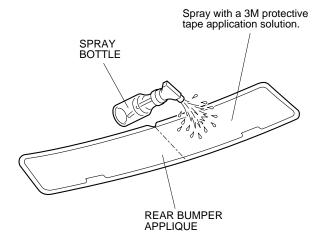


NOTE: The protective tape application solution is needed for the rear bumper applique to be installed without bubbles or wrinkles.

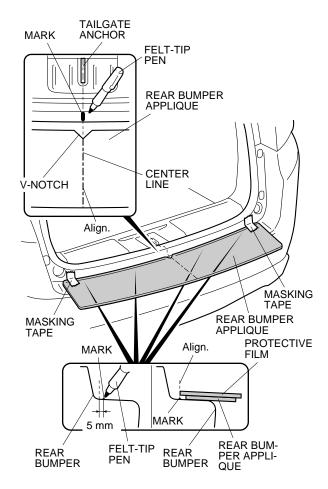
3. Remove the adhesive backing (3M mark side) from the rear bumper applique.



4. Using a spray bottle with the 3M protective tape application solution, spray the rear bumper applique.

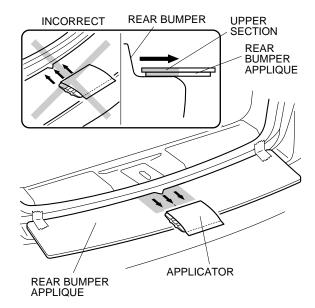


5. Using a felt-tip pen, mark four positions on the rear bumper as shown.



- Align the protective film on the rear bumper applique to the marks made in step 5 on the rear bumper.
   NOTE: Do not touch the adhesive side of the rear bumper applique with your hand.
- 7. Align the v-notch and center line on the rear bumper applique to the tailgate anchor. Secure the rear bumper applique to the rear bumper with masking tape.

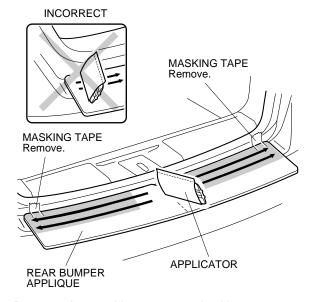
8. Insert the applicator into the soft sleeve.



9. Use the applicator to smooth out the center of the upper section on the rear bumper applique and protective film.

NOTE: Move the applicator in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly and keep pressure against the rear bumper applique.

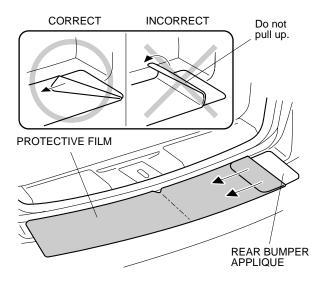
 Starting from the center and working outward, use the applicator to smooth the rear bumper applique on the left and right side of the upper section on the rear bumper applique.



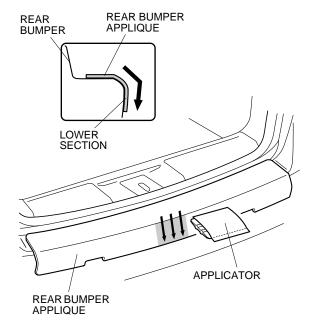
11. Remove the masking tape attached in step 7.

12. Slowly remove the protective film from the rear bumper applique.

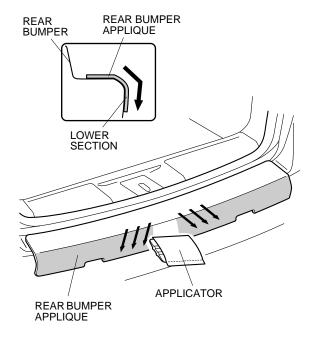
NOTE: Do not pull up on the protective film.



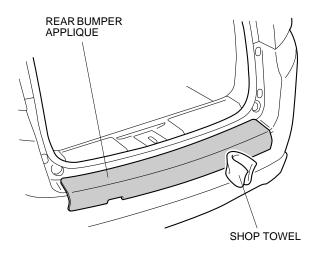
13. Repeat step 9 on the center of the lower section of the rear bumper applique.



14. Repeat step 10 for the left and right side of the lower section of the rear bumper applique.



15. Using a shop towel, wipe the excess 3M protective tape application solution. Allow the rear bumper applique to dry thoroughly.



16. Remove the marks made in step 5.