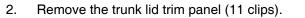
	Accessory	Application	Publications No.
INSTALLATION INSTRUCTIONS	DECK LID SPOILER	2014 ILX	BII 48795 Issue Date
			APRIL 2013
PARTS LIST	N	ut	
Trunk spoiler			
	\wedge		
	Т	TOOLS AND SUPPLIES REQUIRED	
		Phillips screwdriver	
		Flat-tip screwdriver	
Left trunk spring (marked yellow)		Drill	
		Eye protection (face shield, safety goggles, etc.) Center punch	
		File	
		Touch-up paint	
Dight truple enving (marked red)		Felt-tip pen	
Right trunk spring (marked red)		Isopropyl alcohol	
		Shop towel	
		Ruler	
	2		
Template A		Trunk Spring Tool (P/N 07AAZ-S0KA100)	
Template A		Masking tape Heavy gloves	
		High-quality paste wax	
	\sim	orque wrench	
		10 mm Socket	
Template B		The following tools are available through the Honda Too and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter	
		rim Tool Set (T/N SOJATP20	14)
	S R	ubber Roller (T/N MHLE54D)	
2 Clips	R	otabroach Hole Cutting Kit (T	/N BLR11201SO)
2 Seals A (2.5 mm)	~		
Seal B			
	\bigcirc		
	\sim		

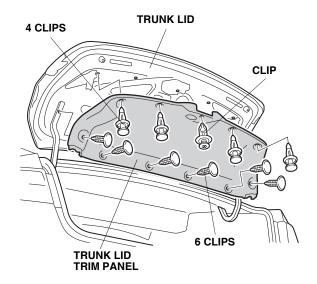
INSTALLATION

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

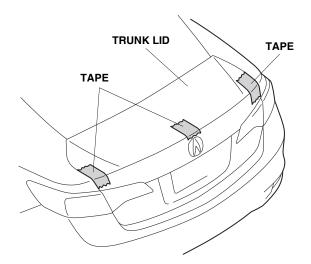
NOTE:

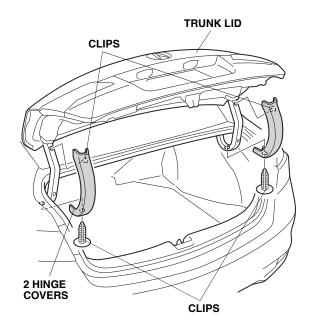
- Be careful not to damage the paint finish.
- This deck lid spoiler kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- Clean and wax the areas to be covered with a highquality paste wax.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.
- 1. Open the trunk lid. Remove each trunk lid hinge cover (four clips).



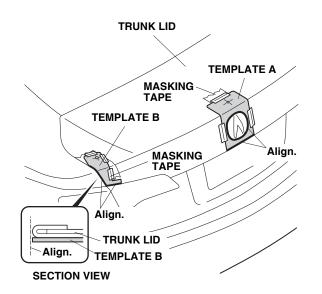


3. Close the trunk lid. Attach masking tape to the trunk lid as shown.

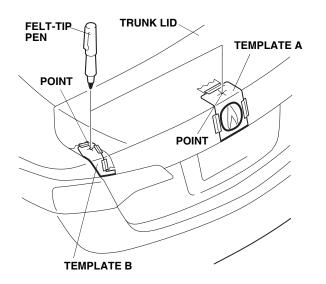




4. Align template A and template B to the trunk lid as shown, and attach them with masking tape.

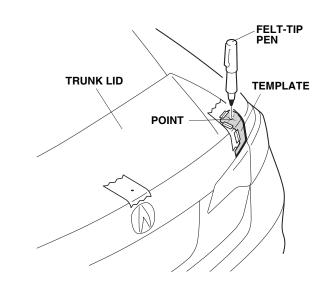


5. Using a felt-tip pen, mark two points through templates A and B as shown.

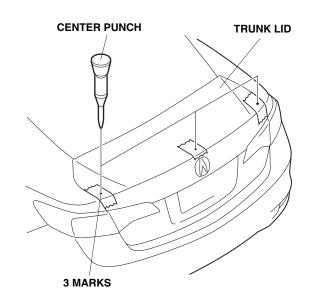


- 6. Remove templates A and B.
- 7. Turn template B over, and repeat step 4 to install it on the right side of the trunk lid.

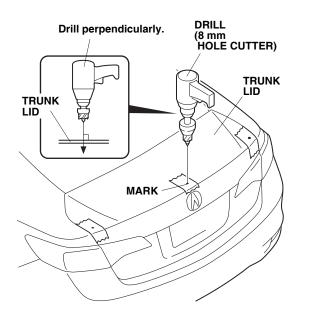
8. Using a felt-tip pen, mark one point through template B as shown.



- 9. Remove template B.
- 10. Using a center punch, punch the centers of the three marks. Set the center punch to the minimum power setting.

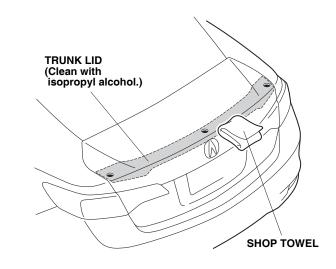


11. While wearing eye protection, drill an 8 mm hole at the mark in the center of the trunk lid with an 8 mm hole cutter. Drill perpendicular to the trunk lid.

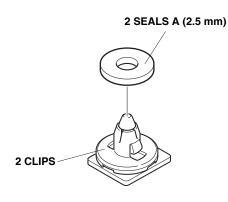


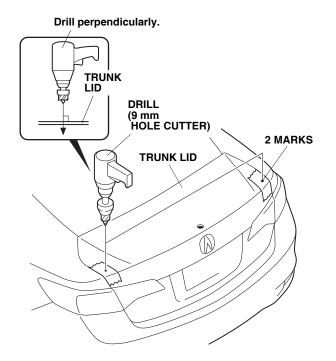
12. While wearing eye protection, drill two 9 mm holes at the marks near the outside edges of the trunk lid with a 9 mm hole cutter. Drill perpendicular to the trunk lid.

14. Using isopropyl alcohol on a shop towel, thoroughly clean the area where the trunk spoiler will attach.



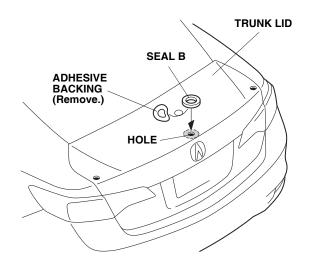
15. Install two seals A (2.5 mm) onto the two clips.



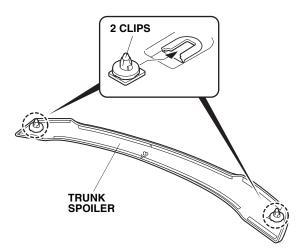


13. Remove the tape installed in step 3. Remove all burrs and metal shavings with a file, and apply touch-up paint to the edges of the holes.

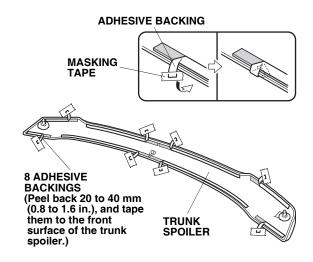
16. Remove the adhesive backing. Attach seal B around the hole in the center of the trunk lid.



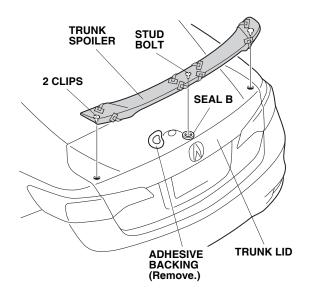
17. Install the two clips to the trunk spoiler.



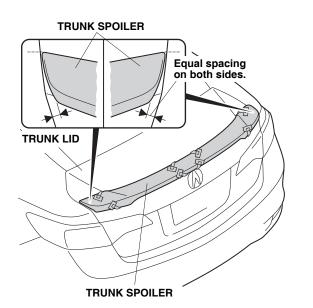
18. Peel back about 20 to 40 mm (0.8 to 1.6 in.) of adhesive backing from each adhesive strip, and tape the ends to the front surface of the trunk spoiler.



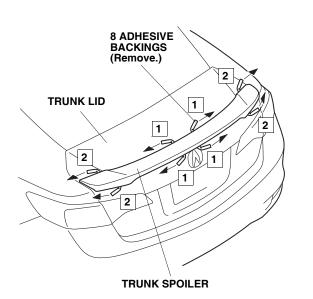
19. Remove the adhesive backing from seal B. Align the two clips and the stud bolt with the holes in the trunk lid, and install the spoiler. Apply pressure to the trunk spoiler over each clip until you hear a click. Do not apply excessive pressure.



20. Adjust the position of the trunk spoiler so there is equal spacing on both sides.

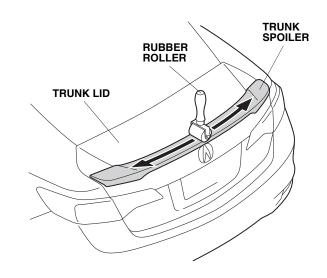


21. While applying light pressure against the trunk spoiler, carefully remove the adhesive backings as shown.

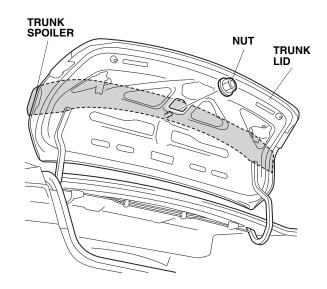


22. Using your hand, firmly press the trunk spoiler against the trunk lid.

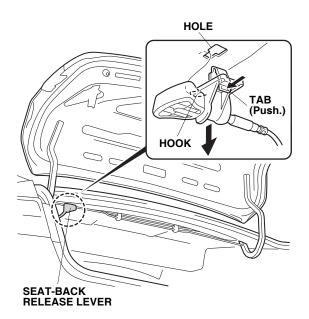
23. Using a rubber roller, apply firm pressure, especially at the ends, to set the adhesive.



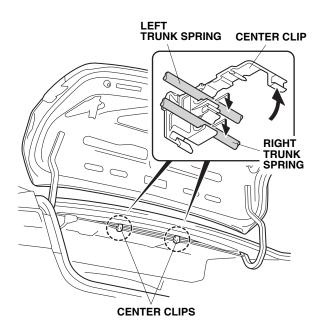
24. Open the trunk. Install the nut on the stud bolt. Torque the nut to 10.0 N·m (7.4 lbf·ft).



25. Push the tab, then pull down the seat-back release lever to release the hook. Move the seat-back release lever out of your way.

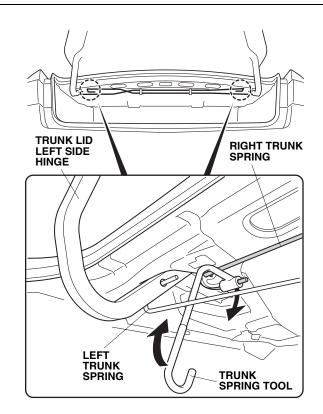


26. Remove the two center clips from the left and right trunk springs.

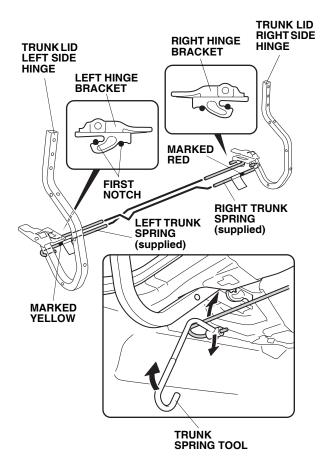


27. Put on heavy gloves to protect your hands. Use the trunk spring tool to remove the trunk springs from both trunk lid hinges. Pull the trunk spring tool slowly and carefully toward you. First remove the right trunk spring, then remove the left trunk spring.

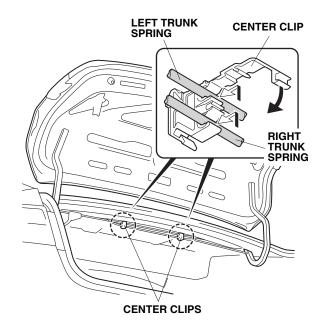
NOTICE: The trunk lid may fall by its own weight when the trunk springs are removed, and can cause injury. When removing and installing the trunk springs, have an assistant hold the trunk lid open, or secure it in the open position.



- 28. Install the new right and left trunk springs in the reverse order of removal:
 - Install the yellow marked trunk spring in the slot in the left side (driver's side) trunk lid hinge and to the right (passenger's side) hinge bracket; install the red marked trunk spring in the slot in the right side (passenger's side) trunk lid hinge and to the left (driver's side) hinge bracket.
 - Rotate the trunk spring tool as you pull it towards you.
 - Set the trunk springs in the first notch (original position) of the hinge brackets.



29. Reinstall the center clips onto the trunk springs.



30. Reinstall all removed parts.