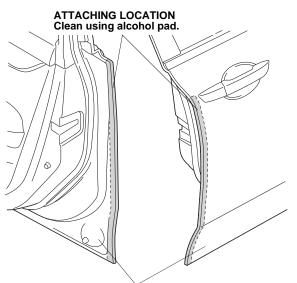
INSTRUCTIONS Delta today Flow PN 08P20-TK4-200A 2013 TL Issue Date AUG 2012 PARTS LIST TOOLS AND SUPPLIES REQUIRED Tape measure Lint-free shop towel Spray bottle 3M Protective tape application solution NSTRLLATION INSTALLATION INSTALLATION INSTALLATION Right rear door edge film Client Information: The information in this instruction is intended for use only by technicians who have the proper tools, equipment training to correctly and safely add equipment to vicile. These procedures should not be attempt "do-it-yourselfers." NOTE: If you are also installing body side moldings (so separately), install then before you install the of door edge film. eft rear door edge film Be careful not to damage the body paint finish.	- (BACURA -	Accessory	Application	Publications No.
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Installing the Front Door Edge Film

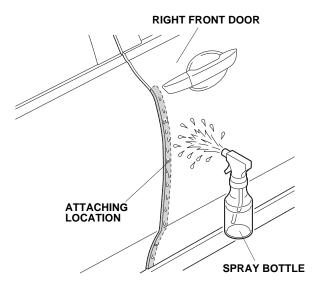
1. Open the right front door. Using an alcohol pad, thoroughly clean the area where the right front door edge film will attach.



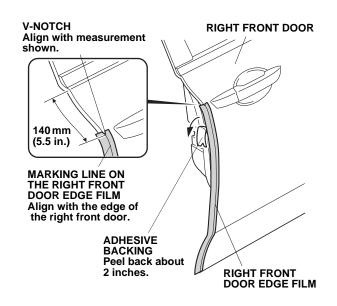
RIGHT FRONT DOOR

2. Close the front door. Using a spray bottle with 3M protective tape application solution, spray the area where the right front door edge film will attach.

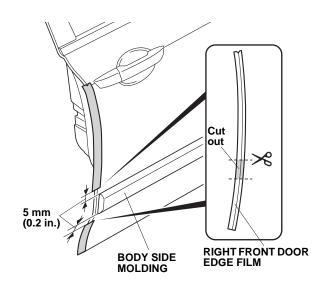
NOTE: Do not spray the inner surface of the door.



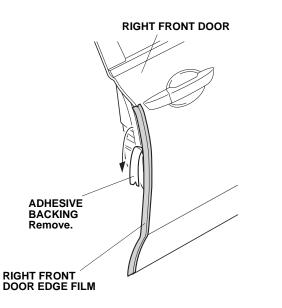
 Open the right front door again. Measure 140 mm (5.5 in.) down from the bottom of the door glass outer weatherstrip, and mark the door.



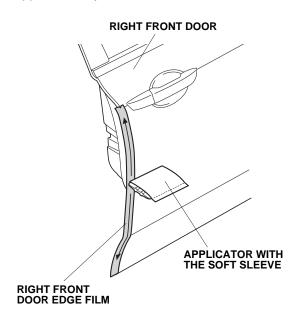
- 4. Peel back about 2 inches of adhesive backing from the right front door edge film. Align the V-notch in the door edge film with the 140 mm (5.5 in.) mark you made on the door.
- 5. If the vehicle is equipped with body side molding, cut out the marked area of the *front* door edge film, and allow 5 mm clearance between the body side molding and the door edge film.



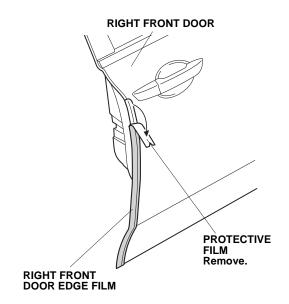
6. Continue to remove the adhesive backing while you align the centerline on the door edge film with the edge of the door.



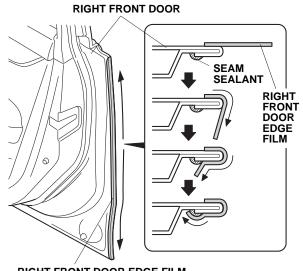
7. Insert the applicator into the soft sleeve. Starting in the middle of the door edge film and working outward, use the applicator to smooth out any bubbles from the film. To avoid lifting the film, move the applicator only in one direction.



8. When you are satisfied that the door edge film is firmly attached to the edge of the door, slowly remove the outer protective film.

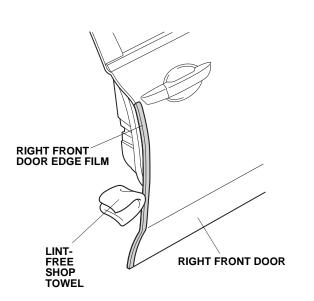


 Starting in the middle of the door edge film and working outward, fold the door edge film around the door edge using your fingers. Move your finger in one direction. Attach the film over the seam sealant. Do not trim or damage the seam sealant.



RIGHT FRONT DOOR EDGE FILM Fold back.

10. Using a lint-free shop towel, wipe up water from the right front door edge film. Allow the right front door edge film to dry thoroughly.



11. Repeat steps 1 thru 10 to install the remaining three door edge films to the other doors.