MACURA - INSTALLATION INSTRUCTIONS

Accessory

DOOR EDGE FILM P/N 08P20-SZN-200 Application

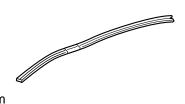
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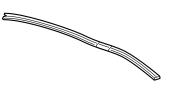
Issue Date
DEC 2010

PARTS LIST

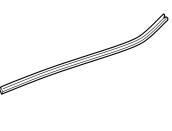
Left front door edge film



Right front door edge film



Left rear door edge film



Right rear door edge film



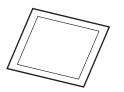
Applicator



Soft sleeve



2 Alcohol swabs



TOOLS AND SUPPLIES REQUIRED

Scale

Shop towel

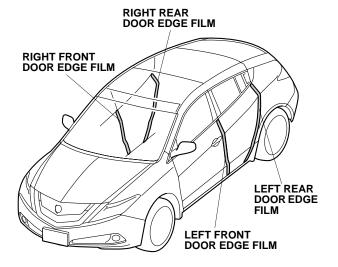
Spray bottle

Protective tape application solution

P/N 08712-0008

Scissors

Illustration of the Door Edge Films on the Vehicle



INSTALLATION

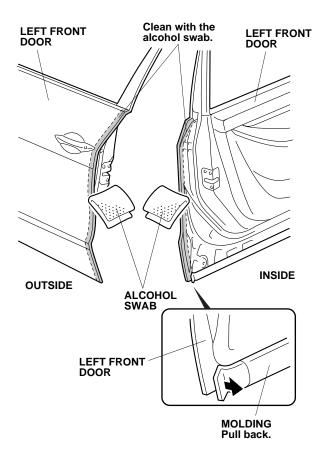
Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

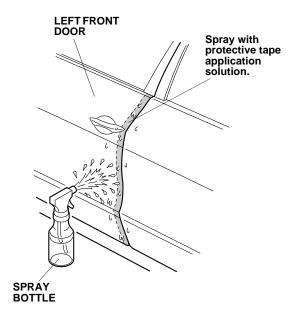
- Do not damage the body paint finish.
- This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.
- Identify each door edge film by referring to the identification mark.
- These installation instructions show the left door edge film being installed. The same procedure applies to installing the right door edge film.

Installing the Front Door Edge Film

- 1. Open the left front door.
- 2. Using an alcohol swab, thoroughly clean the area where the left front door edge film will attach. Pull back the molding on the left front door.

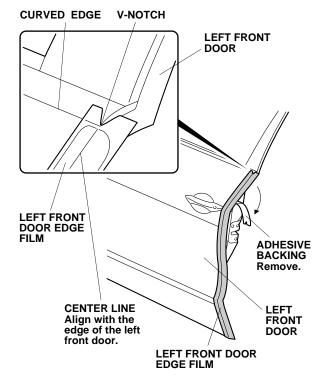


- 3. Close the left front door.
- 4. Using a spray bottle with the protective tape application solution, spray the outside of the left front door where the left front door edge film will attach. NOTE: Spray the outer surface of the door only, not the inner surface.



If the vehicle is equipped with body side moldings, go to step 8; if not, go to step 5.

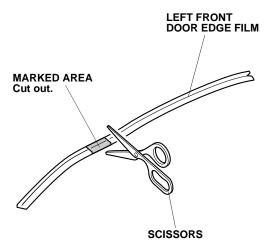
- 5. Open the left front door.
- 6. Peel back the adhesive backing from the left front door edge film partway and align the v-notch on the left front door edge film with the curved edge of the left front door.



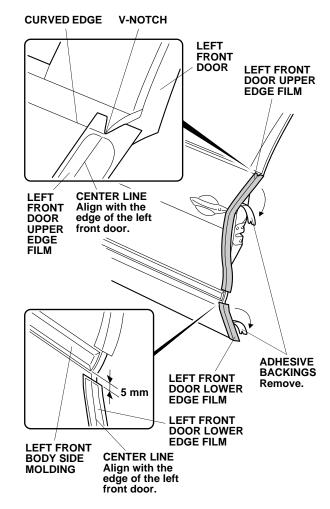
 Align the center line on the left front door edge film to the edge of the left front door. While applying light pressure, carefully remove the adhesive backing. Go to step 14.

With Body Side Moldings:

Cut out the marked area on the left front door edge film

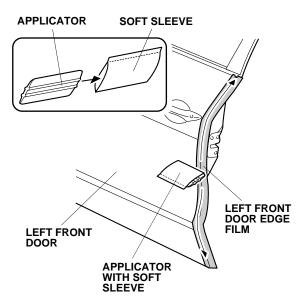


- 9. Open the left front door.
- Peel back the adhesive backing from the left front door upper edge film partway and align the v-notch on the left front door upper edge film to the curved edge of the left front door.

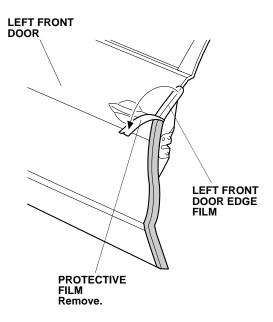


- Align the center line on the left front door upper edge film to the edge of the left front door. While applying light pressure, carefully remove the adhesive backing.
- 12. Peel back the adhesive backing from the left front door lower edge film partway and align the protective film on the left front door lower edge film to the left front door as shown.
- 13. Align the center line on the left front door lower edge film to the edge of the left front door. While applying light pressure, carefully remove the adhesive backing.

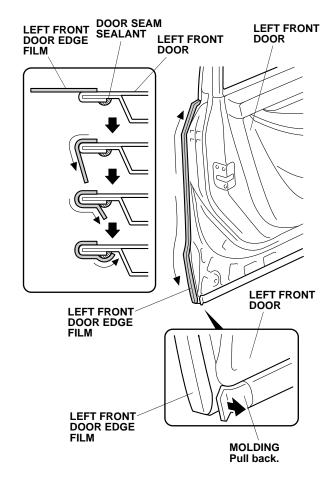
14. Insert the applicator into the soft sleeve.



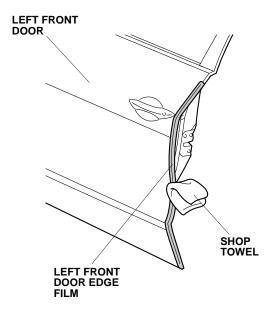
- 15. Starting from the center and working upward and downward, use the soft sleeve to smooth out the left front door edge film. Move the soft sleeve in one direction only.
- 16. Slowly remove the protective film from the left front door edge film.



17. Starting from the center and working outward, use the soft sleeve to fold the left front door edge film inside the left front door as shown. Move the soft sleeve in one direction only. Do not damage the door seam sealant. Pull back the molding on the left front door.

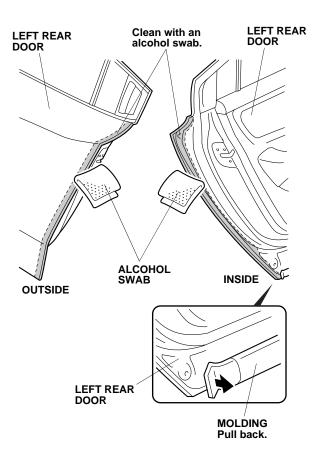


 Using a shop towel, wipe the excess protective tape application solution from the left front door edge film.
 Allow the left front door edge film to dry thoroughly.

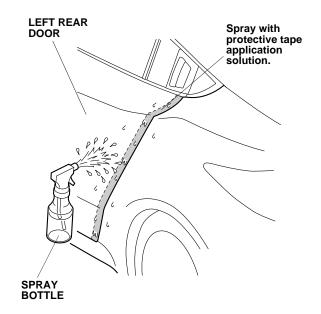


Installing the Rear Door Edge Film

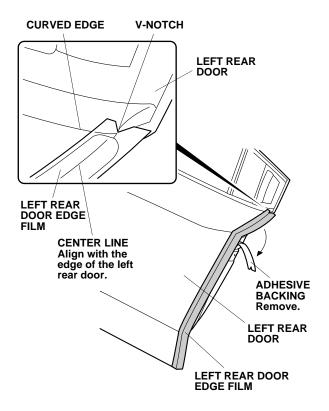
- 19. Open the left rear door.
- 20. Using an alcohol swab, thoroughly clean the area where the left rear door edge film will attach. Pull back the molding.



- 21. Close the left rear door.
- 22. Using a spray bottle with the protective tape application solution, spray the outside of the left rear door where the left rear door edge film will attach. NOTE: Spray the outer surface of the door only, not the inner surface.

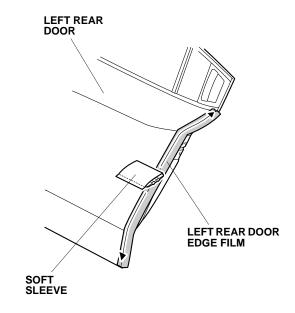


- 23. Open the left rear door.
- 24. Peel back the adhesive backing from the left rear door edge film partway and align the v-notch on the left rear door edge film to the curved edge of the left rear door.

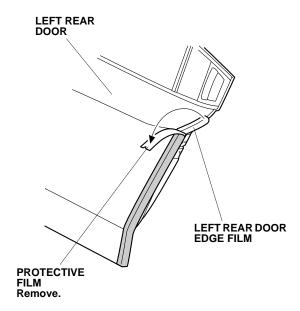


25. Align the center line on the left rear door edge film to the edge of the left rear door. While applying light pressure, carefully remove the adhesive backing.

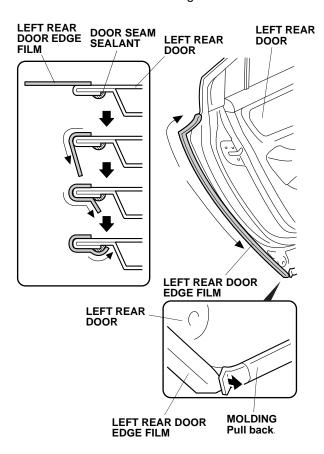
26. Starting from the center and working outward, use the soft sleeve to smooth out the left rear door edge film. Move the sleeve in one direction only.



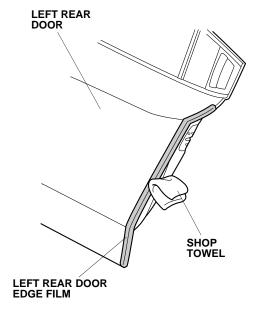
27. Slowly remove the protective film from the left rear door edge film.



28. Starting from the center and working outward, use the sleeve to fold the left rear door edge film inside the left rear door as shown. Move the sleeve in one direction only. Do not damage the door seam sealant. Pull back the molding on the left rear door.



29. Using a shop towel, wipe the excess protective tape application solution from the left rear door edge film. Allow the left rear door edge film to dry thoroughly.



30. Repeat steps 1 through 29 on the right side of the vehicle.