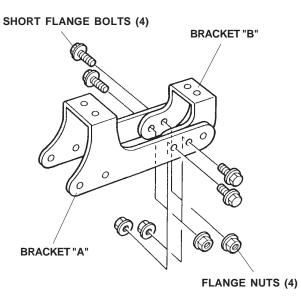
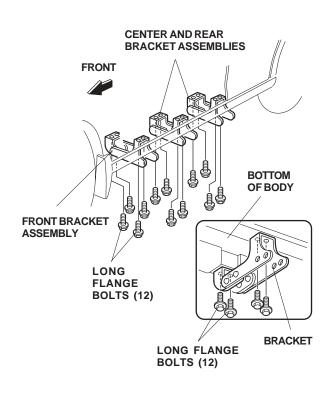
	Accessory	Application	Publications No.
Accessory		Application	BII 24566
INSTALLATION	SIDE STEPS P/N 08L33-S3V-200F	2003 MDX	Issue Date
INSTRUCTIONS	F/N 00L33-33V-200F		SEP 2002
PARTS LIST		TOOLS REQUIRED	
Left side step		Ratchet	
and the second s		13 mm Socket	
		13 mm Combination wrench	
		Torque wrench	
		INSTALLATION	
Right side step		NOTE:	
		 Thoroughly clean the bottom of the body from the 	
		rear of the front wheels to the front of the rear wheels.	
		 Be extremely careful not to damage the body paint finish. 	
6 "A" Brackets		 These instructions show the left side step being installed; the same procedure applies to installing the right side step. 	
		 For the two front bracket assemblies, use brackets "A" and "B", four short flange bolts and four flange nuts. Leave the nuts and bolts loose at this time. 	
		Front Bracket Assembly:	
6 "B" Brackets		SHORT FLA BOLTS (4)	NGE
[°]		<u>C</u>	BRACKET "B"
24 Long flange bolts)		S
E E E E E E E E E E E E E E E E E E E			
48 Short flange bolts			
48 Flange nuts	3	BRACKET "A"	
			FLANGE NUTS (4)

2. To assemble four center and rear bracket assemblies, use brackets "A" and "B", four short flange bolts and four flange nuts. Leave the nuts and bolts loose at this time.

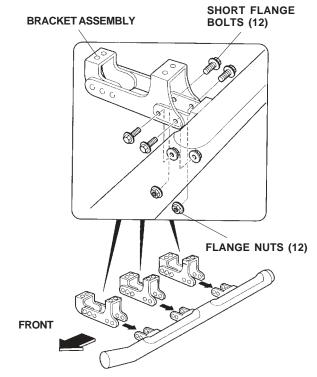
Center and Rear Bracket Assembly:



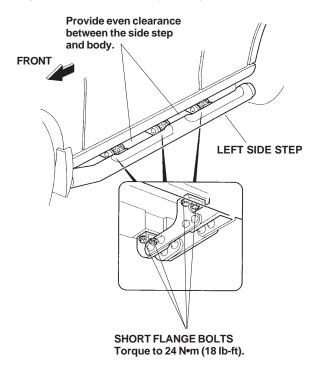
3. On the left side of the vehicle, attach one bracket assembly at the front, one at the center, and one at the rear along the body using 12 long flange bolts. Thread the long flange bolts in about 3 or 4 threads.



 Attach the left side step to the bracket assemblies using 12 short flange bolts and 12 flange nuts. Torque the flange bolts to 24 N•m (18 lb-ft).



5. Adjust the location of the left side step so that the clearance is even between the side step and the body. Torque the short flange bolts you installed in steps 1 and 2 to 24 N•m (18 lb-ft).



6. Repeat steps 1 through 5 to install the right side step on the vehicle.