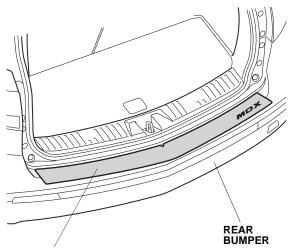
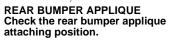
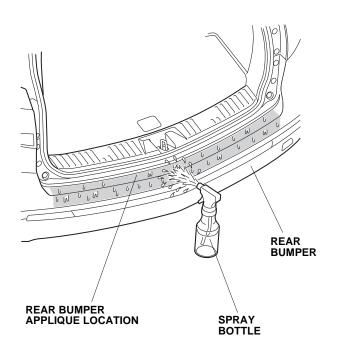
| INSTALLATION | Accessory REAR BUMPER APPLIQUE P/N 08P48-STX-200 | Application 2013 MDX | Publications No. BII 13429 Issue Date JULY 2012 | |
|---|--|---|---|--|
| PARTS LIST | INS | INSTALLATION | | |
| Rear bumper applique | ins teo tra ve | ient Information: The inform struction is intended for use o chnicians who have the prope ining to correctly and safely a hicle. These procedures sho p-it-yourselfers." | nly by skilled er tools, equipment, and add equipment to your | |
| Applicator | | TE: Be careful not to damage the inished surfaces of the body. This rear bumper applique sh he ambient air temperature is To allow the adhesive to cure or 24 hours. Please advise th | ould be installed only if s 15°C (60°F) or above. , do not wash the vehicle | |
| Soft sleeve | 1. | Open the tailgate. Using iso free shop towel, thoroughly where the rear bumper app | clean the rear bumper | |
| TOOLS AND SUPPLIES REQUIRE Isopropyl alcohol Lint-free shop towel Masking tape Spray bottle 3M Protective tape application solut | ion (P/N 08712-0008) R | EAR BUMPER APPLIQUE OCATION lean using isopropyl alcohol. | LINT-FREE SHOP TOWEL | |

2. Align the rear bumper applique to the rear bumper and check the rear bumper applique attaching position.

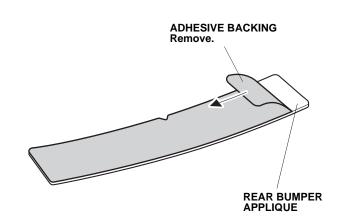




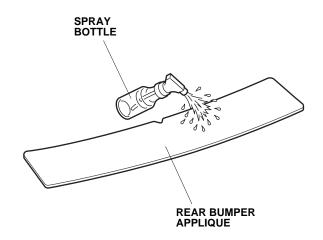
- 3. Remove the rear bumper applique.
- 4. Using a spray bottle with 3M protective tape application solution, spray the rear bumper where the rear bumper applique will attach.



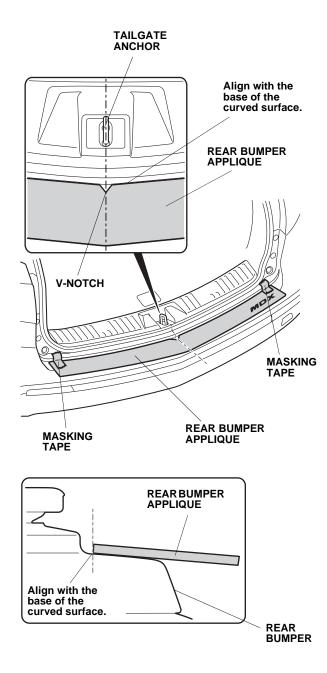
5. Remove the adhesive backing from the rear bumper applique.



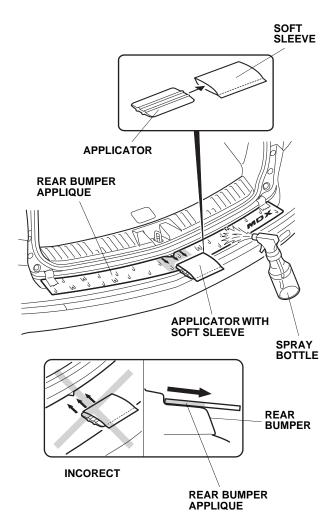
6. Spray the rear bumper applique with 3M protective tape application solution.



7. Align the V-notch in the rear bumper applique with the center of the tailgate anchor as shown. Smooth the rear bumper applique against the rear bumper and tape each end at the curved surface.

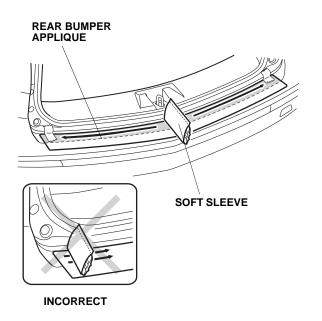


8. Insert the applicator into the soft sleeve.

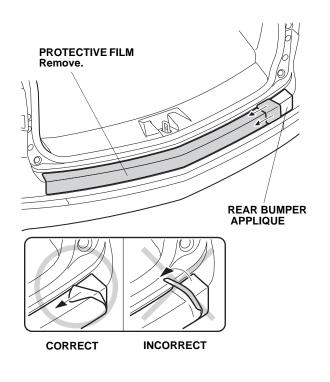


- 9. Using a spray bottle with 3M protective tape application solution, spray the top of the rear bumper applique.
- 10. Using the soft sleeve, apply pressure to smooth out the top surface at the center of the rear bumper applique using downward strokes.

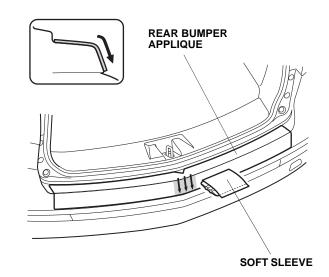
11. Starting from the center and working outward, use the soft sleeve to smooth the rear bumper applique. Stroke in one direction only, with a quick motion.



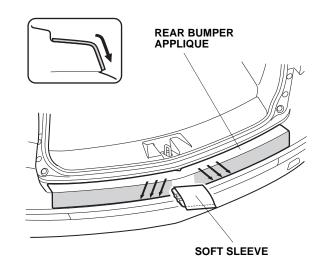
- 12. Remove the masking tape attached in step 7.
- 13. Remove the protective film from the top of the rear bumper applique. Remove the protective film by pulling it slowly and horizontally; do not pull vertically.



14. Once the flat surface is completely smooth with no bubbles, use the soft sleeve to adhere the rear bumper applique to the rounded rear edge at the center as shown.



15. Use the soft sleeve to adhere the rear bumper applique to the rounded edge on the left side as shown. Start in the center and work outward. Repeat on the right side.



16. Use a lint-free shop towel to rub across and down on the rounded rear edge. Allow the rear bumper applique to dry thoroughly.

