MACURA -
INSTALLATION
INSTRUCTIONS

Accessory

BODY SIDE MOLDINGS

Application

2009 TL

Publications No. **BII 39482-40673**

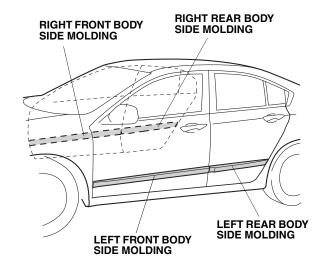
Issue Date

TOOLS AND SUPPLIES REQUIRED

Masking tape

Rubber Roller Tool (T/N: EQSE54D)

Illustration of the Body Side Molding Installed on the Vehicle

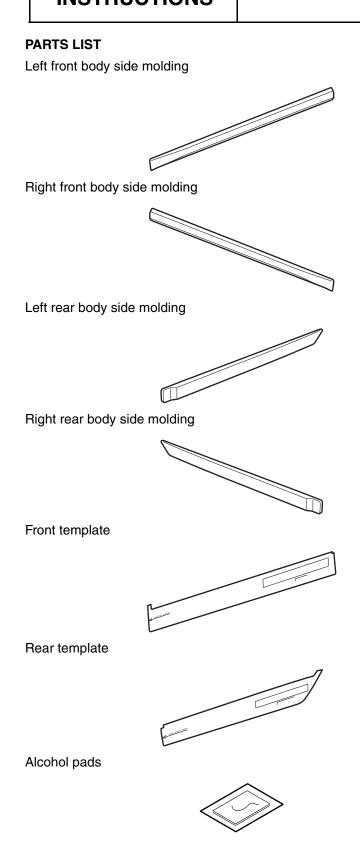


INSTALLATION

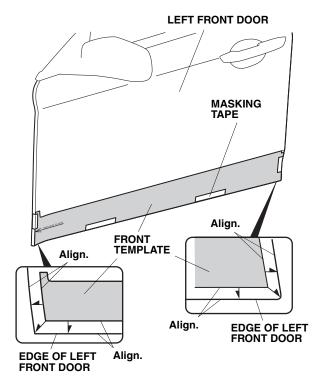
Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

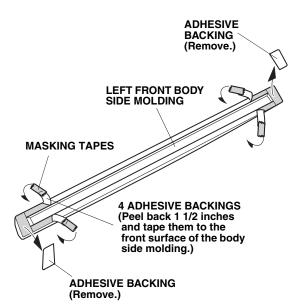
- Body side molding can not be installed with door edge guard.
- Be careful not to damage the body paint finish.
- This body side moldings kit should be installed only if the ambient air temperature is above 15°C (60°F).
- To allow the adhesive to cure, do not wash the vehicle for 24 hours.
- These installation instructions show the left body side molding being installed. The same procedure applies to the right body side molding.



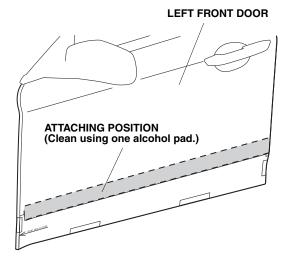
1. Position the front template on the door, and align its edges with the edges of the left front door. Secure the template with masking tape as shown.



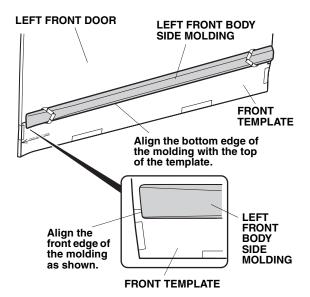
 Peel back approximately 1 1/2 inches of adhesive backing from each adhesive tape, and tape the ends to the front surface of the left front body side molding. Remove the small end pieces of the adhesive backing.



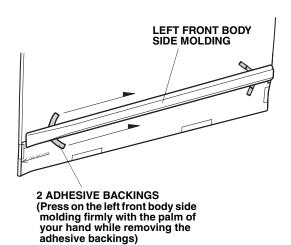
 Clean the door surface where the left front body side molding will attach using one alcohol pad. Allow the alcohol to dry.



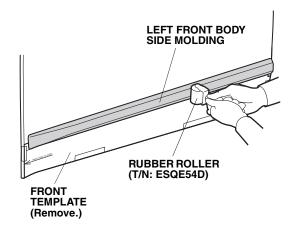
 Install the left front body side molding on the left front door, aligning the edges of the left front body side molding with the edges of the front template as shown.



5. Press on the left front body side molding firmly with the palm of your hand while removing about 2 to 4 inches of the adhesive backings at a time.

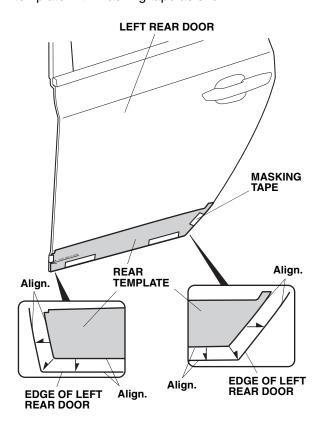


6. Using the rubber roller, apply firm pressure while rolling to set the adhesive.

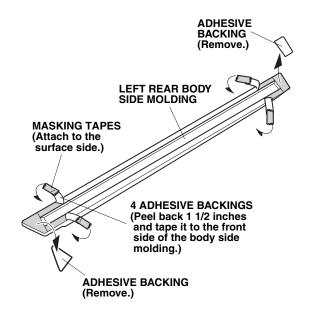


7. Remove the front template.

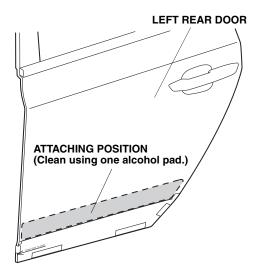
8. Position the rear template on the door, and align its edges with the edges of the left rear door. Secure the template with masking tape as shown.



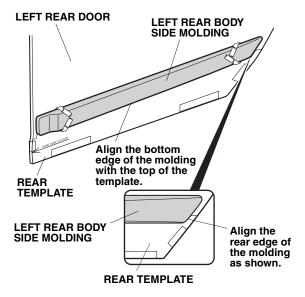
 Peel back approximately 1 1/2 inches of the adhesive backing from each adhesive tape, and tape the ends to the front surface of the left rear body side molding. Remove the small end pieces of adhesive backing.



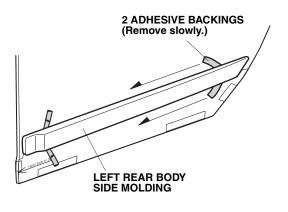
 Clean the door surface where the left rear body side molding will attach using one alcohol pad. Allow the alcohol to dry.



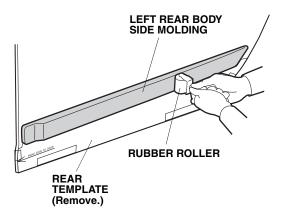
11. Install the left rear body side molding on the left rear door, aligning the edges of the left rear body side molding with the edges of the rear template as shown.



12. Press on the left rear body side molding firmly with the palm of your hand while removing about 2 to 4 inches of the adhesive backings at a time.



13. Using the rubber roller, apply firm pressure while rolling to set the adhesive.



- 14. Remove the rear template.
- 15. Turn the templates over and repeat steps 1 thru 14 to install the body side moldings on the right side of the vehicle.